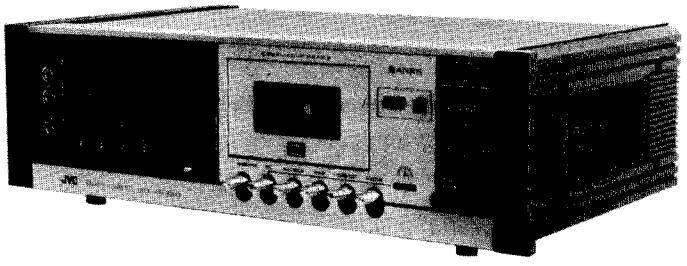
JVC

SERVICE MANUAL

MODEL

CD-S200/A/B/C/E/U

STEREO CASSETTE DECK



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Contents

	Page
Specifications	2
Features	3
Controls and Connections	3
Main Parts Location	4
New Technique	4
Main Parts Removing	5
Enclosure Assembly	5
Electrical Parts	5
Mechanical Parts	6
Adjustments	7
Electrical Adjustment	7
Mechanical Adjustment	8
Trouble Shooting Guide	8
Maintenance	9
Wiring	10
Standard Schematic Diagram	12
Block Diagram	13
Circuit Board Parts	14
Mechanical Components	23
Enclosure Assembly and Electrical Parts Except Circuit Board Parts	27
Packing	28
Accessories	28

Specifications

Type	:	Stereo cassette deck
Track system	:	4-track, 2-channel
Cassettes	:	C-30, C-60, C-90
Frequency response		
Chrome *1	:	20–18000Hz (Nominal) 30–16000Hz (Typical)
Regular *2	:	20–17000Hz (Nominal) 30–15000Hz (Typical)
Surpasses DIN 45500		
Signal-to-Noise Ratio	:	52 dB (JIS) The S/N is improved by 5dB at 1kHz and by 10dB above 5kHz with ANRS on. 60dB with ANRS (DIN 45500, weighted)
Wow and Flutter	:	0.09% (WRMS) 0.20% (DIN 45511)
Crosstalk	:	65dB
Harmonic distortion	:	1.3% (normal tape)
Bias	:	AC bias (95kHz)
Erasure	:	AC erasure
Heads	:	2 heads Sen-Alloy head for recording/playback and ferrite head for erasure
Motor	:	Electronically governed DC motor
Tape speed	:	4.8cm/sec.
Recording time	:	2 x 30 minutes with C-60 cassette
Fast forward time	:	125 sec., with C-60 cassette
Rewind time	:	125 sec., with C-60 cassette
Semiconductors	:	7 ICs, 26 transistors, 2 SCRs and 42 diodes
Input jacks	:	Mic jack x 2 Max. sensitivity 0.2mV matching impedance 600Ω – 10kΩ Input jack x 2 Min. input level 80mV Input impedance 100kΩ
Output jacks	:	Output jack x 2 Output level 0–0.5V Output impedance 0–3kΩ Matching load impedance 50kΩ or more Headphone jack x 1 Output level 0.3mW Matching impedance 8Ω – 1kΩ
DIN connector (REC/PB)	:	Min. input level 15mV Input impedance 10kΩ Output level 0–0.5V Output impedance 0–3kΩ Matching impedance 50kΩ or more
Power requirement	:	AC 120V, 60Hz (CD-1920/C) AC 240V, 50Hz (CD-1920A/B) AC 120V, 220V, 240V, 50Hz (CD-1920E) AC 100V,120V,200V,220V 50/60Hz (CD-1920U)
Power consumption	:	30W
Dimensions	:	Width; 19-5/8"(501mm) Height; 6-1/4"(158mm) Depth; 12-5/8"(321mm)
Weight	:	17.9 lbs. (8.1kg)

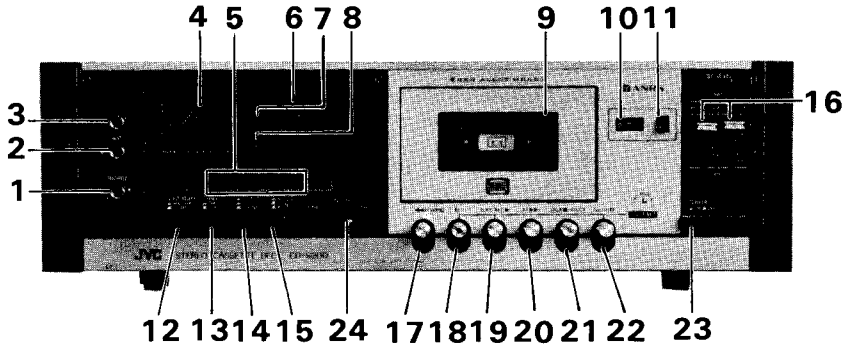
*1 ..... TP-18 or Equivalent
*2 ..... QP-12 or Equivalent

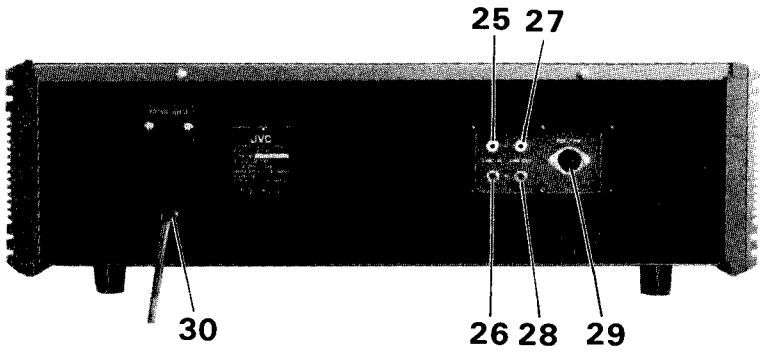
Design and specifications are subject to change without notice.

Features

"Vertical-open-view" cassette deck
Multi-point peak level indicators
SEN-ALLOY head
ANRS Integrated Circuit
ID (Independent Drive) mechanism
Timer recording
Full auto stop
Air-damped cassette door (Pat. pending)
Input select switch
Tape select switches
OUTPUT LEVEL control

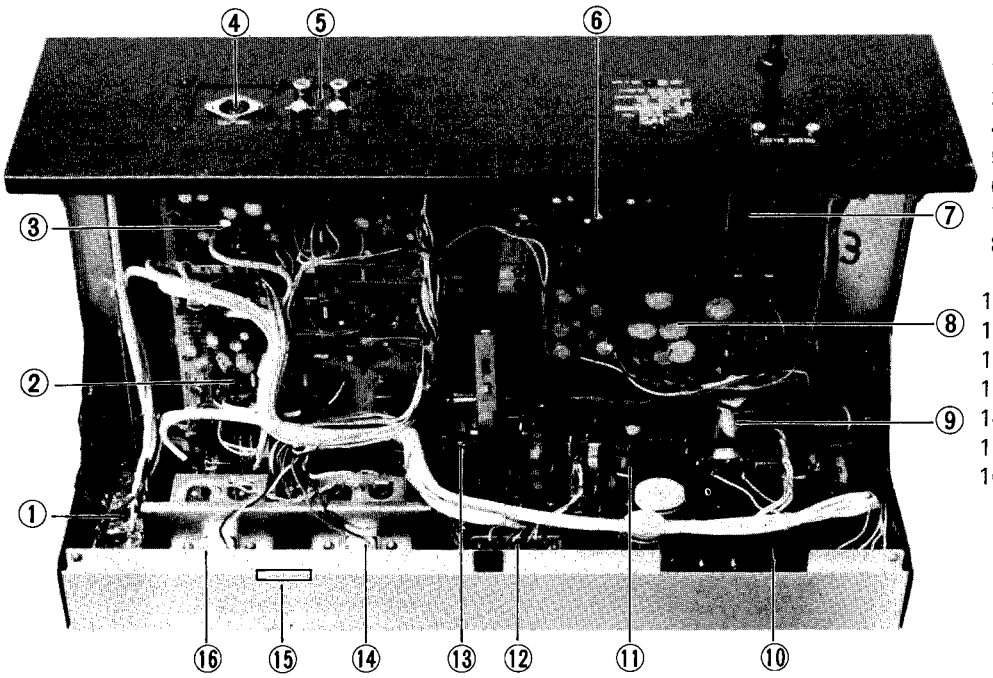
Controls and Connections





1 Headphone jack (HEADPHONE)
2 Right channel microphone jack (MIC-R)
3 Left channel microphone jack (MIC-L)
4 Left channel level meter
5 PEAK level indicators
6 Right channel level meter
7 REC indicator
8 ANRS indicator
9 Cassette door
10 Tape COUNTER
11 Counter reset button
12 INPUT SELECT switch
13 ANRS switch
14 TAPE SELECT EQ switch
15 TAPE SELECT BIAS switch
16 REC-LEVEL controls
17 Rewind button (REW)
18 Record button (REC)
19 Play button (PLAY/REC)
20 Fast forward button (FF)
21 STOP/Eject button (STOP/EJECT)
22 Pause button (PAUSE)
23 POWER switch
24 OUTPUT LEVEL control (OUTPUT LEVEL)
25 Left channel LINE IN terminal
26 Right channel LINE IN terminal
27 Left channel LINE OUT terminal
28 Right channel LINE OUT terminal
29 DIN socket (REC/PB)
30 Power cord

Main Parts Location

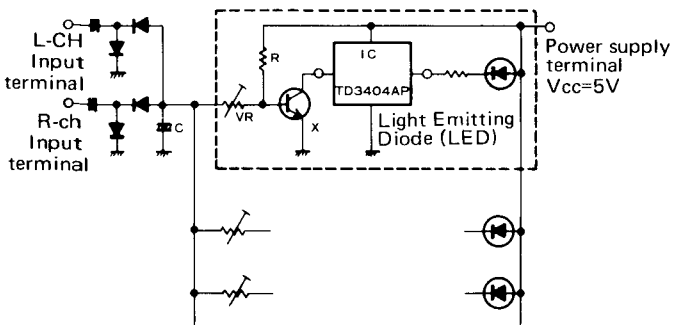


1 MIC jack circuit board
2 Main amp circuit board
3 Peak level circuit board
4 DIN jack
5 PIN jacks
6 ANRS circuit board
7 Power transformer
8 Power supply circuit board
9 Motor ass'y
10 Cds lamp
11 Flywheel ass'y
12 Head wire terminal circuit board
13 Air-damp pipe
14 Level meter (Right)
15 Indicator circuit board
16 Level meter (Left)

Fig. 3

New Technique

The multi-point peak level indicators let you know the precise levels of the peak signal pulses that the mechanical VU meters cannot follow. They are essential aids for making good recordings, for they allow recording at maximum levels without exceeding the magnetic saturation level of the tape. During adjustment, sine waves are used and the indication of the VU meters corresponds to that of the peak level indicators. But, for ordinary musical signals, the VU meters usually indicate lower values because of their slower response.



The left and right channel inputs are individually rectified and the capacitor C is charged by the higher of the left and right channel signal levels. The variable resistor VR adjusts the lighting level of the LED. When no input signal is available, the transistor X is conducting because base current is applied through the resistance. At this time the output terminal of the IC TD3404AP is at a high level (5V), providing no current to the LED, which does not light up. When the base potential of the transistor X is reduced to below 0.6V by the input signal, X becomes non-conducting, the IC output is at a low level (0V) and current flows to the LED and lights it up.

The multi-point peak level indicators consist of five of the circuits encircled by the broken line, connected in parallel. Each of the VRs is adjusted according to the signal level at which the LED lights up to indicate.

A circuit which, with high level inputs, provides low level outputs and vice versa, such as TD3404AP, is usually called an inverter. This IC TD3404AP, widely used in computers, is a digital IC which includes six such inverter circuits, five of which are used in this set.

For easy use, the peak level indicator circuit of this set is so designed that the higher one of the right and left channel signal levels is detected to light the LED. The attack time is established at about 4msec, achieving both easy visibility and indication accuracy.

For adjustment, see the section "ADJUSTMENTS" on page 7.

Maintenance

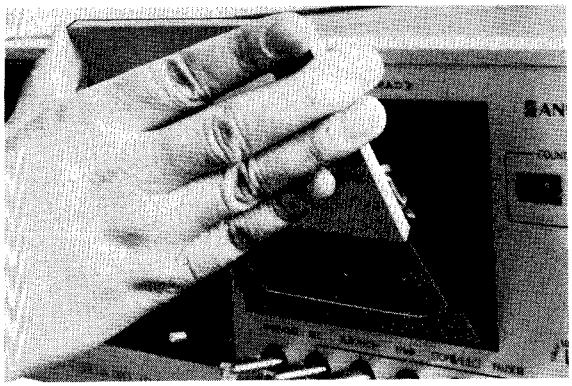
To get long, trouble-free service, maintenance is important. Do not forget cleaning and demagnetizing.

Cleaning

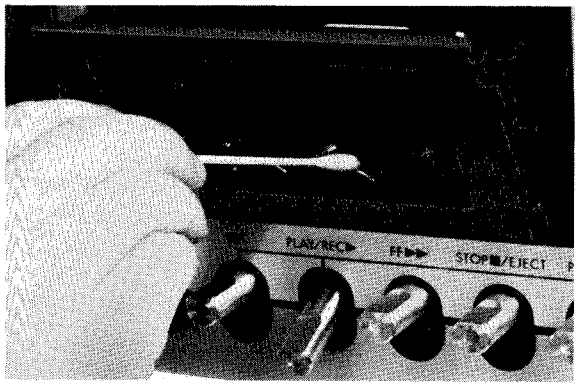
After long use, the heads and tape part – capstan, pinch roller, etc. – will become dirty with dust or magnetic particles. Dirty heads cause imperfect erasing or high frequency drop-off. A dirty capstan and pinch roller will cause unstable tape speed, leading to increased wow and flutter.
Always keep them clean by following the procedure below.

1. Heads

1) Press the EJECT button with the POWER switch OFF to open the cassette door.
2) Remove the cassette door by sliding it upward.



3) Press the PLAY button to move the heads out.
4) Use the head cleaning stick provided to wipe the surface where the tape comes into contact with the head.
(It is effective to moisten the cotton with alcohol.)



2. Pinch roller and capstan

1) Press the EJECT button with the POWER switch ON to open the cassette door.
2) Press the PLAY button, and the pinch roller will move out and rotate.
3) Apply a soft cloth (soaked in alcohol, it will be more effective) to the rotating pinch roller and capstan.
Be careful not to let the cloth get caught!
* Do not use any cleaner besides alcohol or a specifically prepared tape head cleaning solution.

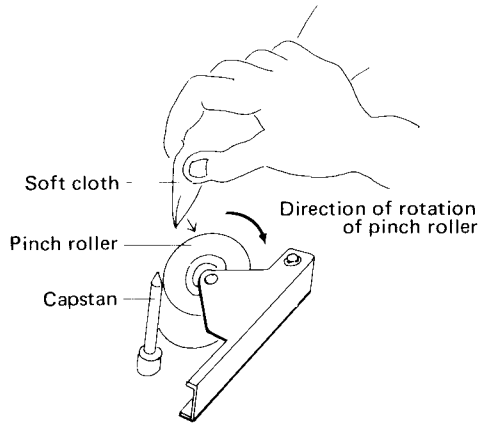


Fig. 12

3. Cabinet

When the cabinet becomes dirty, wipe it with a soft cloth soaked with a neutral cleaning solution of a polishing cloth.
* Do not use thinner or benzine.

Demagnetizing

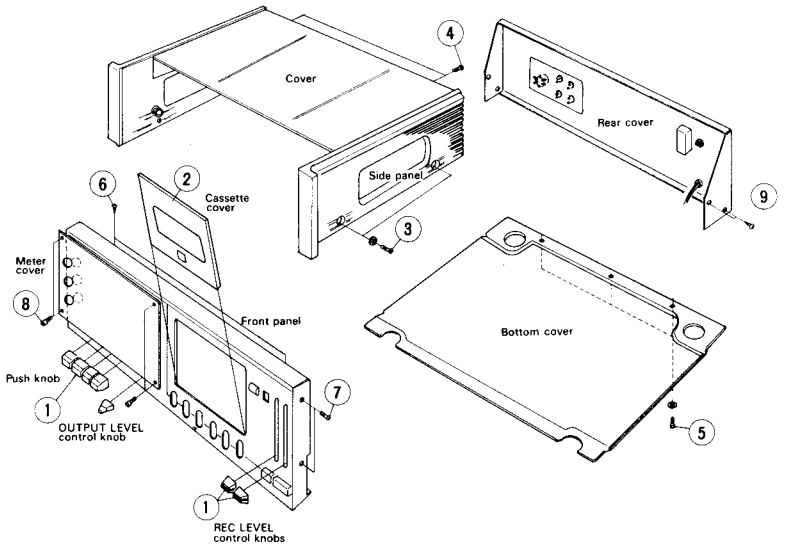
The heads are made from a material resistant to magnetization, but after long use they may become magnetized. A magnet brought into their vicinity can magnetize the heads, causing excess noise. If noise seems to have increased, demagnetize the heads with a head demagnetizer through the following procedure.

1. Turn the POWER switch OFF.
2. Wrap the tip of the demagnetizer with vinyl tape or soft cloth so as not to damage the head surface. Switch on the demagnetizer and bring it close to the head.
3. Move the tip of the demagnetizer slowly first to the left and right, then up and down in front of the head.
Gradually move it away from the head and switch it off at a distance of more than 30cm. (12")
4. The erase head need not be demagnetized. The capstan shaft and tape guide should be demagnetized in the same way as the record/playback head.
* Do not bring a magnetized metallic object (a screwdriver, for example) near the head as this will increase noise.

Main Parts Removing

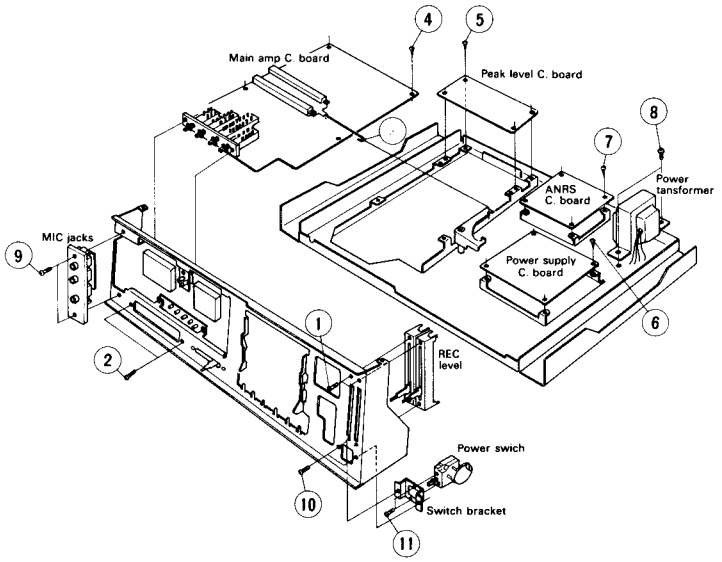
This cassette deck which features a compact design and high performance uses minuature-sized parts which are closely arranged. Use special care when servicing it.

Enclosure Assembly



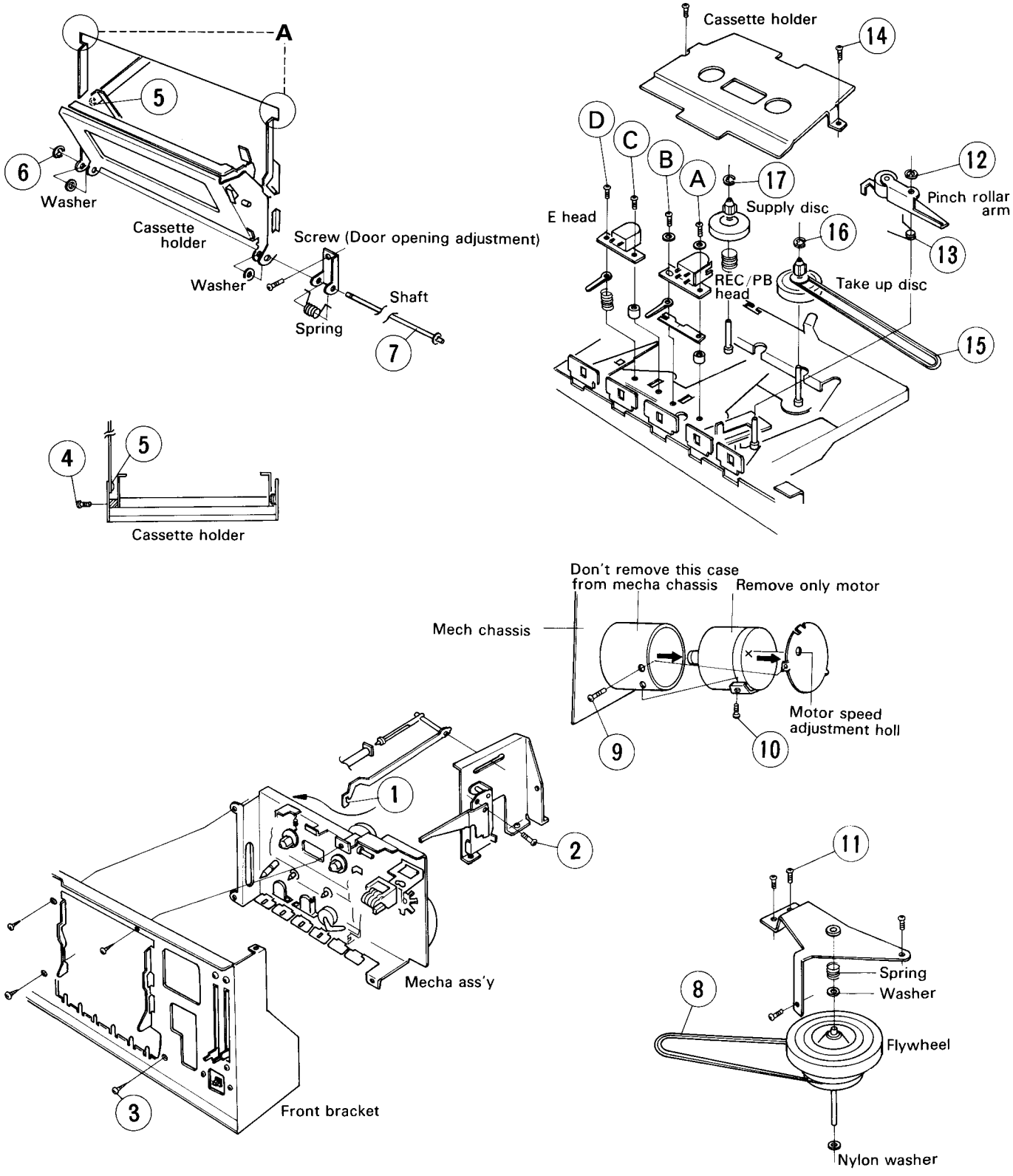
Parts Name	Procedure	Ref. No.	Remarks
Push knobs	Pull off the push knobs to front side.	①	Input select, ANRS, Tape select
OUTPUT LEVEL control knob and REC LEVEL control knobs	Pull off the knobs to front side.	①	
Cassette door	1. Press the EJECT button to open the cassette door. 2. Remove the cassette door by sliding it upward.	②	o When the cassette door be removed, can easy clean or demagnetize the head. o When replace the cassette door, insert it that ball bearings be full locked.
Cover (with side panel)	1. Remove 2 screws and washers of both sides (L & R). 2. Remove 2 screws of rear side.	③ ④	Almost all parts of circuit board can be checked when only the cover is removed.
Bottom cover	Remove 3 screws and 3 washers fastening the bottom cover.	⑤	o 3φ 10mm screws o Almost all pattern side of circuit board can be checked when only bottom cover is removed.
Front panel	1. Remove 2 tapping screws fastening up side of the F. panel. 2. Remove 4 screws fastening the left and right sides of the F. panel.	⑥ ⑦	Remove the front panel after removing the cover and bottom cover.
Meter cover	Remove 4 special screws fastening the meter cover.	⑧	
Rear co'	1. Remove 3 screws fastening the bottom cover. 2. Remove 2 screws (L and R sides of under) fastening the rear cover.	⑨	

Electrical Parts



Parts Name	Procedure	Ref. No.	Remarks
REC LEVEL controls	Remove 2 screws fastening the front bracket.	①	Remove the V. Resistor after removing the front panel.
Main amp circuit board	1. Remove 2 screws fastening the switch ass'y. 2. Remove rod of the recording lever. 3. Remove 4 tapping screws fastening the main amp circuit board.	② ③ ④	Remove the main amp circuit board after removing the front panel.
Peak level C. board	Remove 4 tapping screws fastening the peak level C. board.	⑤	
Power supply C. board	Remove 4 tapping screws fastening the power supply C. board.	⑥	
ANRS C. board	Remove 4 tapping screws fastening the power ANRS C. board.	⑦	
Power transformer	Remove 2 screws and washers fastening the power transformer.	⑧	
MIC jack ass'y	Remove 2 screws fastening the MIC jack ass'y.	⑨	The left side of front bracket.
Power switch ass'y	1. Remove 2 screws fastening the SW bracket. 2. Remove 2 screws fastening the power SW ass'y.	⑩ ⑪	

Mechanical Parts



Parts Name	Procedure	Ref. No.	Remarks
Mecha-ass'y	1. Press the EJECT button, then the cassette door be loaded Remove the brake arm ① from stud of cassette holder. 2. Remove a screw ② fastening the recording arm. 3. Remove 4 screws fastening the front bracket. 4. Pull off the mecha-ass'y to back side.	① ② ③	When the brake arm remove, be carful not to stain the "O" ring and don't less grease.
Cassette holder	1. Remove a screw fastening the cassette holder. 2. Remove "E" ring holding the brake arm. 3. Remove "E" ring holding the shaft. 4. Pull off the shaft to right side. 5. Remove the cassette holder by sliding it upward on A position of panel bracket.	④ ⑤ ⑥ ⑦	When replace the cassette holder, don't forget spring and 2 washers t. of the shaft.
Motor	Don't remove the motor case from mecha chassis and remove the motor only, you can be easy replaced it. 1. Remove the take up belt. 2. Remove the capstan belt. 3. Disconnect 2 wires of motor. 4. Remove a screw fastening the bottom plate of motor. 5. Remove a screw fastening the transistor. 6. Press the motor from upward (pully side), then can be removed the motor.	⑧ ⑨ ⑩	Be carful not to stain the belt.
Flywheel	1. Remove 2 screws fastening the muting SW bracket. 2. Remove the capstan belt. 3. Remove 4 screws fastening the flywheel holder. 4. Pull off the flywheel.	⑪	Be careful not to stain the belt. When replace the flywheel, don't forget to insert a nylon washer to its shaft.(as same spring and washer)
Pinch roller arm ass'y	1. Remove "E" ring holding the pinch roller arm ass'y. 2. Remove spring on the arm ass'y.	⑫ ⑬	
Take up disc	1. Remove 2 screws fastening the cassette holder. 2. Remove the counter belt. 3. Remove "E" ring holding the take up disc. 4. Pull off the disc from the shaft.	⑭ ⑮ ⑯	
Supply disc	1. Remove the cassette holder. 2. Remove "E" ring holding the supply disc. 3. Pull off the disc from the shaft.	⑭ ⑰	

NOTE: 1. Don't dirty, slippery and undue run-out the capstan belt and counter belt.
2. Adjust height of the motor pulley, when the capstan belt connect to the flywheel from the motor, pulley, so that it will be parallel to the chassis.

Adjustments

Electrical Adjustment

Equipment and measuring instruments used for adjustment.

1. V.T.V.M. (measuring AC in millivolt)
2. Audio-frequency oscillator
   (range: 50–20kHz and output 0dB with impedance 600Ω)
3. Attenuator
4. Reference tapes for REC/PB
   TS-1 (QP-12, C521V) – normal tape
   TS-2 (TP-18, C401R) – chrome tape
5. Reference tapes for playback
   VTT-664 (1kHz 16mM)
   VTT-666 (400Hz 22mM)
6. Resistors
   100Ω (for measurement of the bias current)
   600Ω (for attenuator matching)

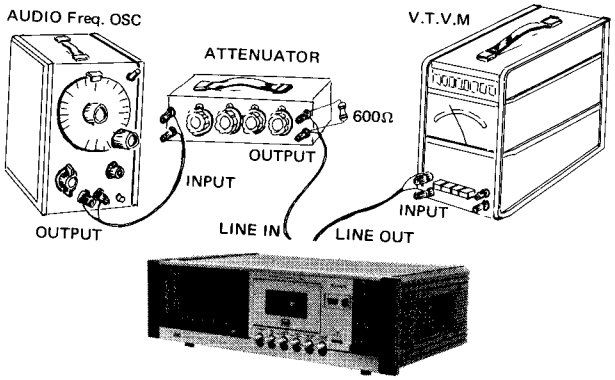


Fig. 8

No.	Item	Procedure	Part	Rating	Remarks
1.	Level meter deflection	1. Set the deck in the record mode, and set INPUT SELECT switch at LINE IN. 2. Input 1kHz signals (about 10dBs) from LINE IN jacks and adjust volume control so that test points [12] and [62] are -3dBs. 3. Adjust semi-fixed resistors VR103 and 203 in this condition it obtain zero VU meter reading.	(Main amp C. board TAA305204) VR103,203		The angle of meter deflection has been factory-adjusted, but should be adjusted when parts are replaced. When adjust the level meter, don't use a headphone.
2.	Peak level	1. Set as same mode at step(1) and adjust semi-fixed resistor VR703 so that the "0" indicator is lighting and no lighting at -1dB from step(1) with attenuator. 2. Adjust semi-fixed resistor VR704 so that the "-5" indicator is lighting at -5dB from step(1) with attenuator. 3. Adjust semi-fixed resistor VR705 so that the "-10" indicator is lighting at -10dB from step(1) with attenuator and no lighting at -11dB from step(1) with attenuator. 4. Adjust semi-fixed resistor VR702 so that the "+3" indicator is lighting at +3dB from step(1) and no lighting at +2dB from step(1) with attenuator. 5. Adjust semi-fixed resistor VR701 so that the "+6" indicator is lighting at +5dB from step(1) with attenuator.	(Peak level C. board TAA305306) VR703 VR704 VR705 VR702 VR701		
3.	Playback sensitivity	1. Set equalizer switch at normal and playback reference tape VTT-664. Adjust semi-fixed resistors VR101(L) and VR201(R) so that test points [12] and [62] are -3dBs, then level meters indicate zero VU (about 0.3V at LINE OUT). 2. Playback reference tape VTT-666 and check that the VU meter indicate CAL.	(Main amp C. board VR101,201	-3dBs zone of CAL mark	1. Adjust playback sensitivity when heads are replaced. 2. Make this adjustment after making sure level meter deflection angle is correct.

No.	Item	Procedure	Part	Rating	Remarks
4.	Bias current	1. Insert a 100Ω resistor into the ground side wiring of the head and connect the V.T.V.M. across the resistor, and set the BIAS SW at chrome or normal. Set the deck in record mode. Input signals to LINE IN jacks and adjust the recording level control so that the test points [12] and [62] are −13dBs. First adjust for chrome tape, then for normal tape. 2. After the deck correct the head wires, input the standard level of 1kHz signals to use reference tape, and measure REC/PB frequency response at 10kHz. 3. Adjust semi-fixed resistors VR502,504 (chrome) 501, 503(normal) so that the 10kHz frequency response does become ±10dBs Repeat the recording and playback so that 10kHz signals become correct frequency response. Level over at 10kHz compared with 1kHz — bias current less Level less at 10kHz compared with 1kHz — bias current over	chrome VR502,504 normal VR501,503	chrome 45mV normal 30mV	1. Adjust bias current when heads or other parts are replaced. 2. Use the highclass V.T.V.M. for high frequency response. 3. After the bias current adjustment, check the frequency response at 10kHz signals.
5.	Recording signal current	1. Set the deck in the record mode. 2. Input the 1kHz signals to LINE IN jacks and adjust the recording level control so that the test points [12] and [62] are −13dBs, make recording in such a way. 3. Adjust the semi-fixed resistors VR104, 204(chrome), VR105,205(normal) so that the test points are −13dBs.	(Main amp C. board) chrome VR104,204 normal VR105,205		1. This adjustment is necessary when heads are replaced. 2. Make this adjustment after adjusting steps (1) through (4). 3. Check the frequency response at 10kHz after this adjustment. 4. Set EQ and BIAS switches according to type of tape used.
6.	ANRS circuit (DC bias)	1. Disconnect +B of bias circuit so that oscillator does not operate. (Desolder the BIAS CUT in main amp circuit board) 2. Set the deck in the record mode. 3. Apply signal of 1kHz to LINE IN and adjust volume control so that test points [12] and [62] (in main amp circuit board) are 0dBs. 4. Then, connect the V.T.V.M. to test points ⓗ Ⓗ in main amp circuit board and adjust below steps. 5. Apply signal of 1kHz, −40dB to LINE IN and adjust R401,401 so that LINE OUT is −34.3dB with ANRS ON. 6. Apply signal of 5kHz +40dBs to LINE IN and adjust R302,402 so that LINE OUT is −17.5dBs with ANRS ON. 7. When apply signal of 1kHz to LINE IN and output is 0dB, adjust steps (5) through (6) so that level does not change when ANRS is turned on and off (±5dB less). 8. Playback reference tape VTT-664 and check LINE OUT level so that it's compare are ±1dB less with ANRS SW on to off. 9. Connect +B of bias circuit (Solder the printed in main amp circuit board for connect +B).			1. See figure of ANRS circuit. 2. Repeat steps (5) through (6). Step (5) is 5.7dB up. Step (6) is 2.5dB up.

Troubleshooting Guide

Mechanical Adjustment

1. Replacement and adjustment of the head

(See Ⓐ Ⓑ Ⓒ Ⓓ in Fig. 7 of page 6)

If either of the record/playback head and the erase head shown low performance because of wear, broken wire or excessive magnetization, it should be replaced.

Part	Screws to be removed
REC/PB head E head	Ⓐ, Ⓑ Ⓒ, Ⓓ

REC/PB head

After replacement, adjust the head for azimuth.

1. Insert the cord plug into the LINE OUT jack (or REC/PB), and connect the other end of the cord to a V.T.V.M. (vacuum tube voltmeter).
2. Play the azimuth adjustment test tape (e.g. JVC's VTT-653, 10kHz).
3. Turn the azimuth screw Ⓑ so that the output will become maximum.
   If the azimuth adjustment test tape is not available, play a music cassette.
   When treble response becomes optimum, set the adjustment screw Ⓑ.
4. After this adjustment, the screw Ⓑ should be locked with a bond.

If necessary, adjust playback sensitivity, REC bias current, REC signal current and bias trap.

Erasing head

After replacement, adjust the head for height position.

1. Play the test tape (C-120).
2. Turn the adjustment screw Ⓓ so that the test tape move running to no touch the tape guide tip (up or under side).

If checking is difficult, cut front upper side of the cassette of C-120 by a cutter knife, etc., then can easy check it.

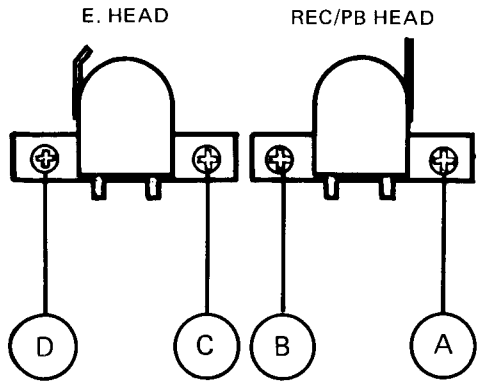


Fig. 9

2. Adjusting the motor speed

1) Play back reference tape (3000Hz), and adjust the semi-VR in the motor that it's speed in 3000Hz±2% (2970Hz~3060Hz).
2) CD-S200 need not to change cycle, whether the commercial frequency in your area is 50 or 60Hz.

[ELECTRICAL CIRCUIT]

1. Playback tone quality is poor.

1. Check the record/playback head for dust.
2. Check the record/playback head for wear.
   If worn excessively, the loss of treble response will result.
3. Check wiring for a short-circuit.
   Check each transistor for condition.

2. Recording tone quality is poor.

The playback tone quality of a recorded tape such as the audition tape is good, but the recording by this unit produces poor tone quality. In this case, the unit should be checked in the following manner.

1. By monitoring a music while recording, check the tone quality.
2. If found poor, check the wiring of the recording system for a broken wire and short-circuit.
3. If no irregularity is found, check the recording bias current. Also check the oscillation circuit.

3. For other failures, check the unit in the same manner as other amplifiers.

3. Standard torque

Fast forward torque	70 gr-cm or more
Rewinding torque	70 gr-cm or more
Take-up torque	35~70 gr-cm

[MECHANISM SECTION] (wow and flutter)

If wow and flutter increase, check the following points.
If there is defect in revolving parts, the wow and flutter generated will increase in proportion to the number of revolutions.

Play a 3000Hz test tape, and defective part can be detected from the sound.

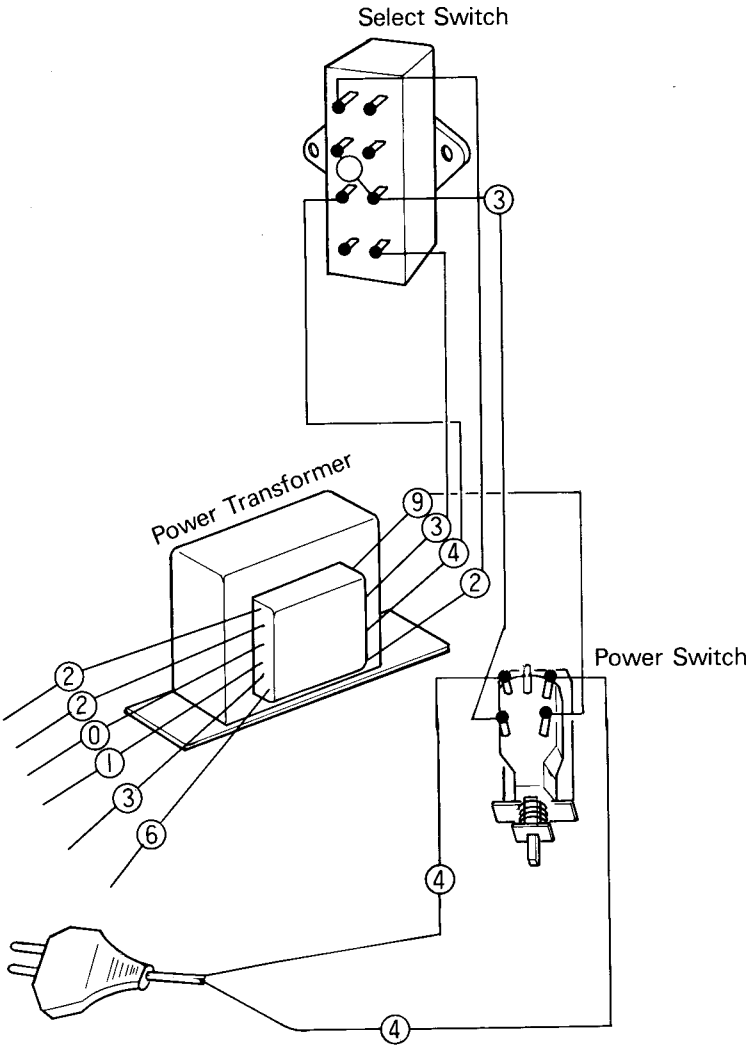
Section	Trouble	Repair
Capstan and flywheel	Capstan shaft has excessive run-out. Flywheel turns heavily. (shaft seizure, thrust play, etc.)	Replace flywheel. Adjust plastic screw with flywheel holder. Clean the capstan shaft and the groove in the flywheel. Apply oil to the metal position. Replace the capstan assembly.
Pinch roller	Rough rotation (Deformation scratches, or dust). The angular position of the pinch roller is not correct. The pinch roller pressure is not correct.	Replace pinch roller. Clean the pinch roller or apply oil to the rotary shaft. Adjust the pinch roller so that it is parallel with the capstan shaft. Adjust the pinch roller spring.
Belt	Belt has undue run-out. Belt is dirty or slippery.	Clean the belt or remove the distortion. Replace the belt.
Back tension	Back tension is irregular, or back tension is too strong.	Replace supply disc. Replace back tension spring (under supply disc), or apply silicon grease.
Motor	Motor shaft has undue run-out. Motor pulley is oily and dusty.	Replace motor. Clean motor pulley.
Take-up idler arm	Pulley has deflection. Pulley is stuck.	Replace take-up idler arm.

[MECHANICAL REPAIRS]

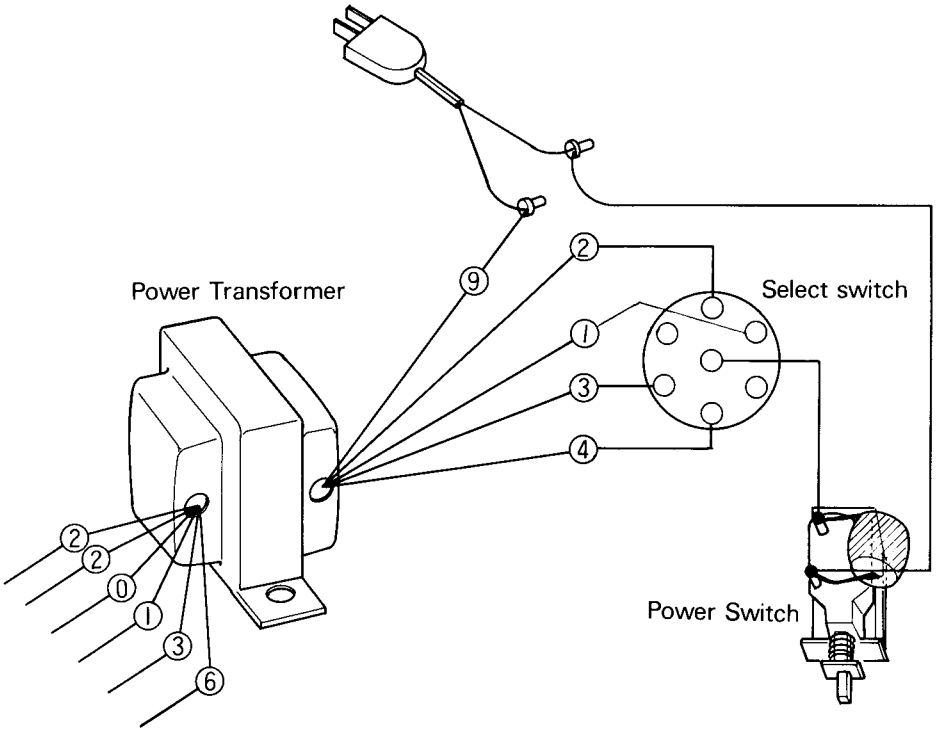
Section	Trouble	Repair
Take-up idler arm	Standard take-up torque not available.	Replace take-up idler arm. Replace take-up idler arm pressure spring. Clean or replace capstan belt. Clean rubber rim of the right reel.
Reel disc and idler	Fast-forward torque not available.	Clean rubber rim of the right reel or replace reel disc assembly. Clean or replace fast-forward idler. Clean rubber rim of the left reel or repalce reel disc assembly. Clean rewind idler tire.
Door brake	Door does not open fully. Braking not sufficient.	Apply a small quantity of silicon grease to the inside surface of the brake pipe. (SHIN ETSU KAGAKU KS-64 or equivalent) Replace brake pipe or rubber O-ring.
Auto-stop mechanism	Auto-stop not operating.	Check slide lever and solenoid iron core for smooth movement. Check if the locking and sliding parts of the operation button cam are well coated with molybdenum.

Wiring

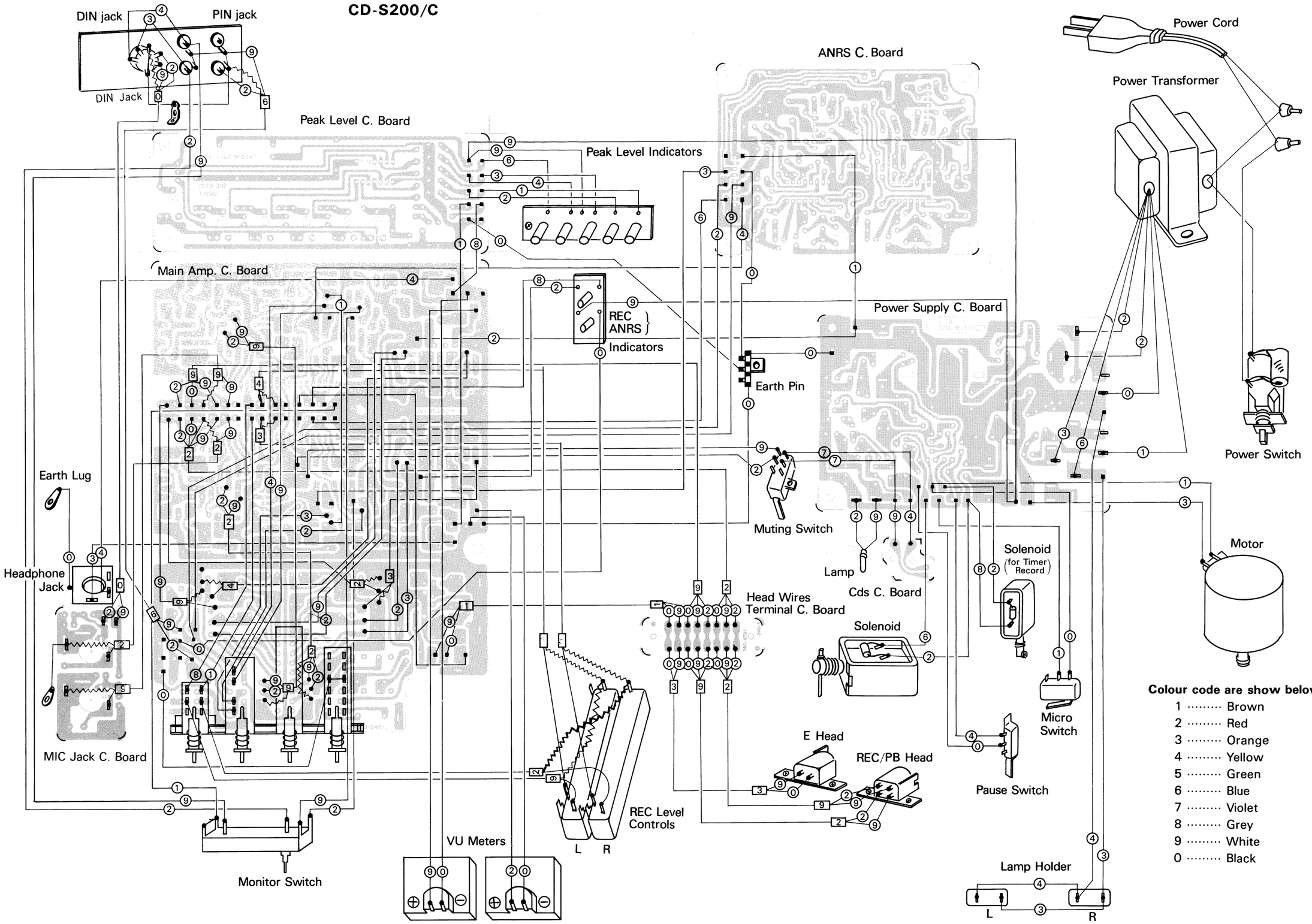
CD-S200A/B/E



CD-S200U



CD-S200/C

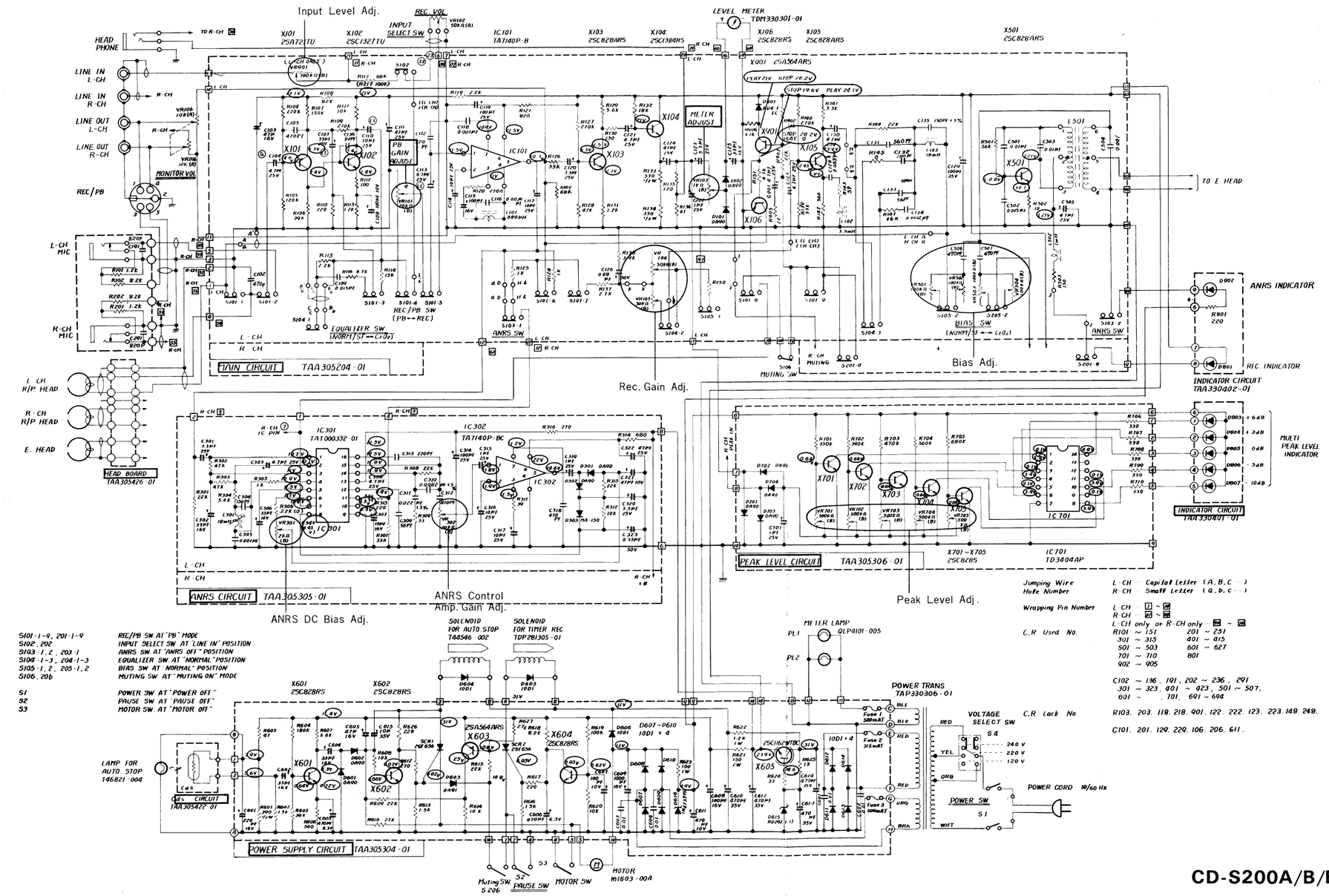


Colour code are show below.

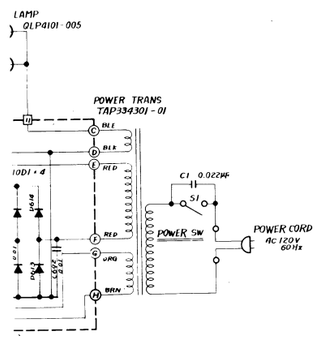
1 ····· Brown
2 ····· Red
3 ····· Orange
4 ····· Yellow
5 ····· Green
6 ····· Blue
7 ····· Violet
8 ····· Grey
9 ····· White
0 ····· Black

CD-S200/A/B/C/E/U
No. 4143

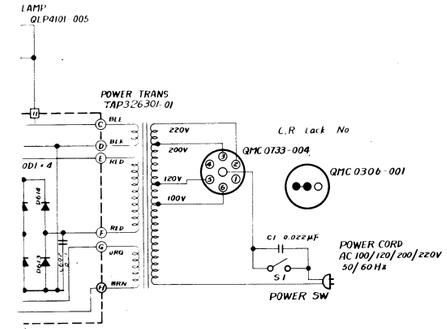
Standard Schematic Diagram



CD-S200U



CD-S200/C



CD-S200A/B/E

[Variable resistors]

VR101,201	Playback gain adj.
VR102,202	REC volume
VR103,203	VU meter gain adj.
VR104,204	REC gain adj. (chrome)
VR105,205	" (normal)
VR301,401	ANRS DC bias adj.
VR302,402	ANRS control amp gain adj.
VR501	Left bias adj. (normal)
VR502	" (chrome)
VR503	Right bias adj. (normal)
VR504	" (chrome)
VR701,702,703, 704,705	Peak level adj.
VR901	Input level adj. (Lch only)

[Switches]

S101-1~9, 201-1~9	REC/PB switch (at "Playback" mode)
S102,202	Input select switch (at "LINE IN" mode)
S103-12,203-1	ANRS switch (at "ANRS OFF" mode)
S104-1~3, 204-1~3	Equalizer switch (at "Normal" mode)
S105-1,2,205-1,2	Bias switch (at "Normal" mode)
S106,206	Muting switch (at "Muting on" mode)
S1	Power switch (at "OFF" mode)
S2	Pause switch (at "OFF" mode)
S3	Motor switch (at "OFF" mode)

[Transistors]

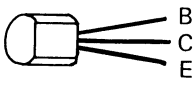
X101,201	2SA721TU	
X102,202	2SC1327TU	
X103,203	2SC828ARS	Main amp C. board
X105,205	2SC828ARS	
X106,206	2SC828RS	
X501	2SC828RAS	
X901	2SA564ARS	
X902	2SC828RAS	
X701~705	2SC828S	Peak level C. board
X601,602	2SC828RS	Power supply C. board
X603	2SA564ARS	
X604	2SC828RS	
X605	2SC1162WTBC	
SCR2 (X2)	2SF656	

[IC]

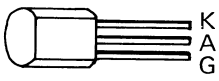
IC101,201	TA7140P-B	Main amp C. board
IC301	TAT000332-01	ANRS C. board
IC302	TA7140P-BC	
IC701	TD3404AP	Peak level C. board

[Diodes]

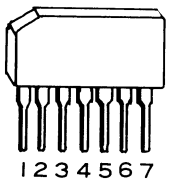
D101,102	OA90	Main amp C. board
D901	RD43EC	
D301,302	OA90	ANRS C. board
D303	MA-150	
D701,702,703, 704	OA90	Peak level C. board
D601,602	OA90	Power supply C. board
D603	MA-150	
D604,605,606, 607,608,609, 610,611,612, 613,614	10D1	
D615	RD24E	
D616	1N4733T	



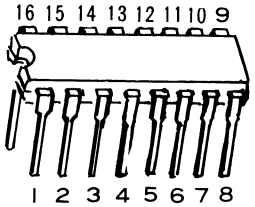
Transistor



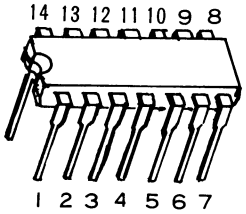
Thyristor 2SF656



IC TA140P-BC



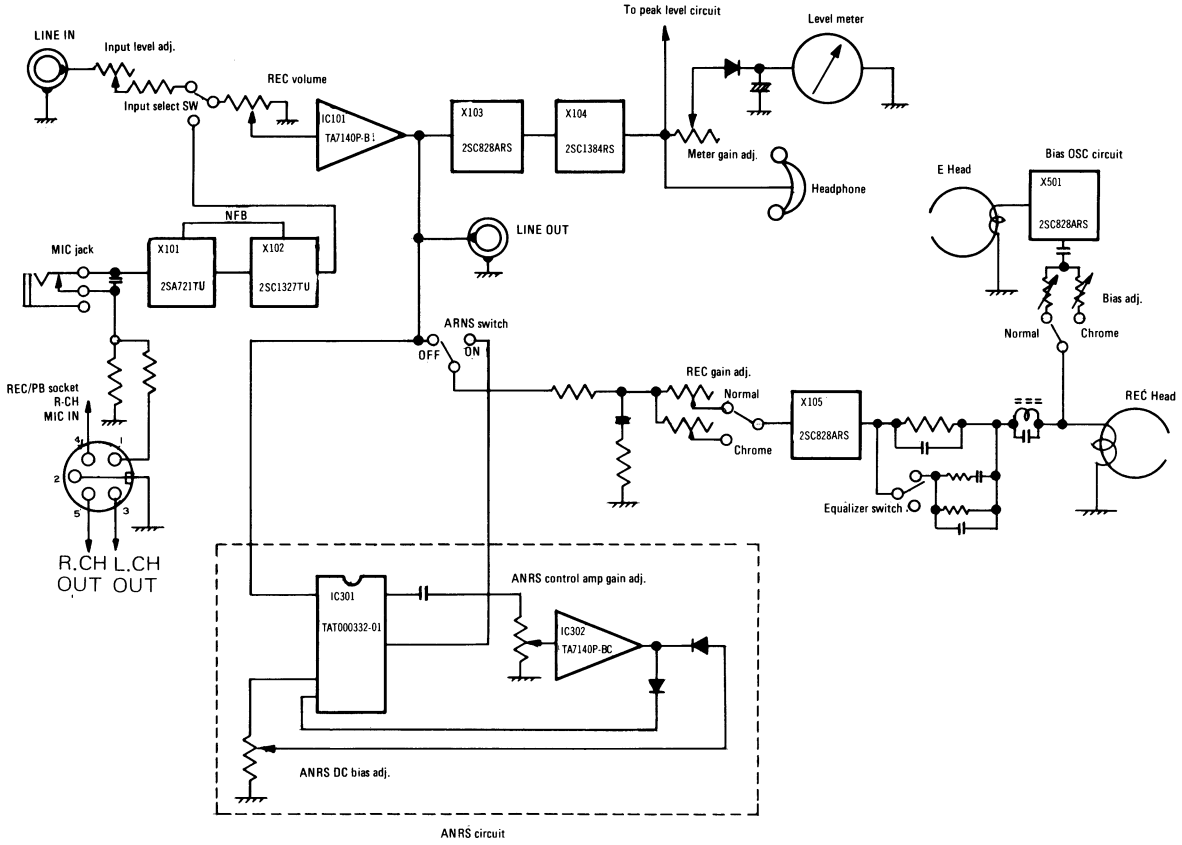
IC TAT000332-01



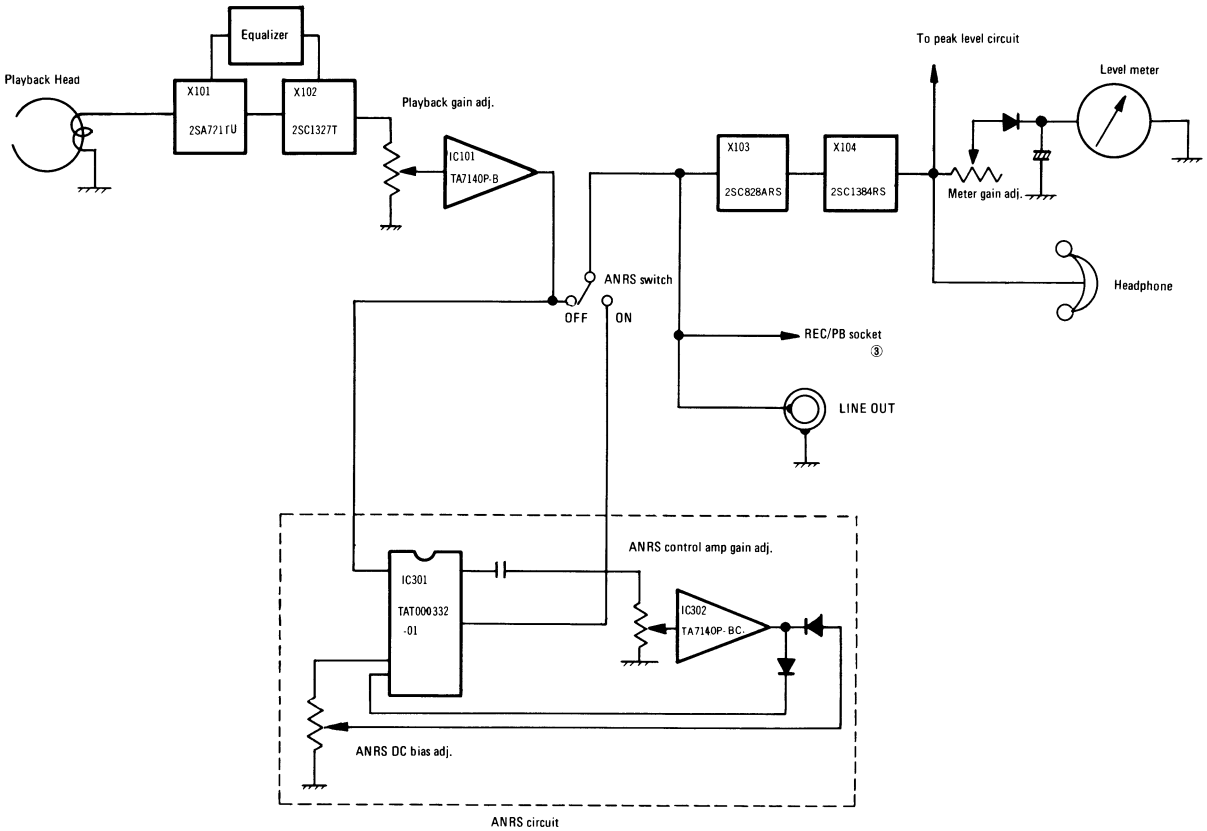
IC TD3404AP

Block Diagram

Recording system



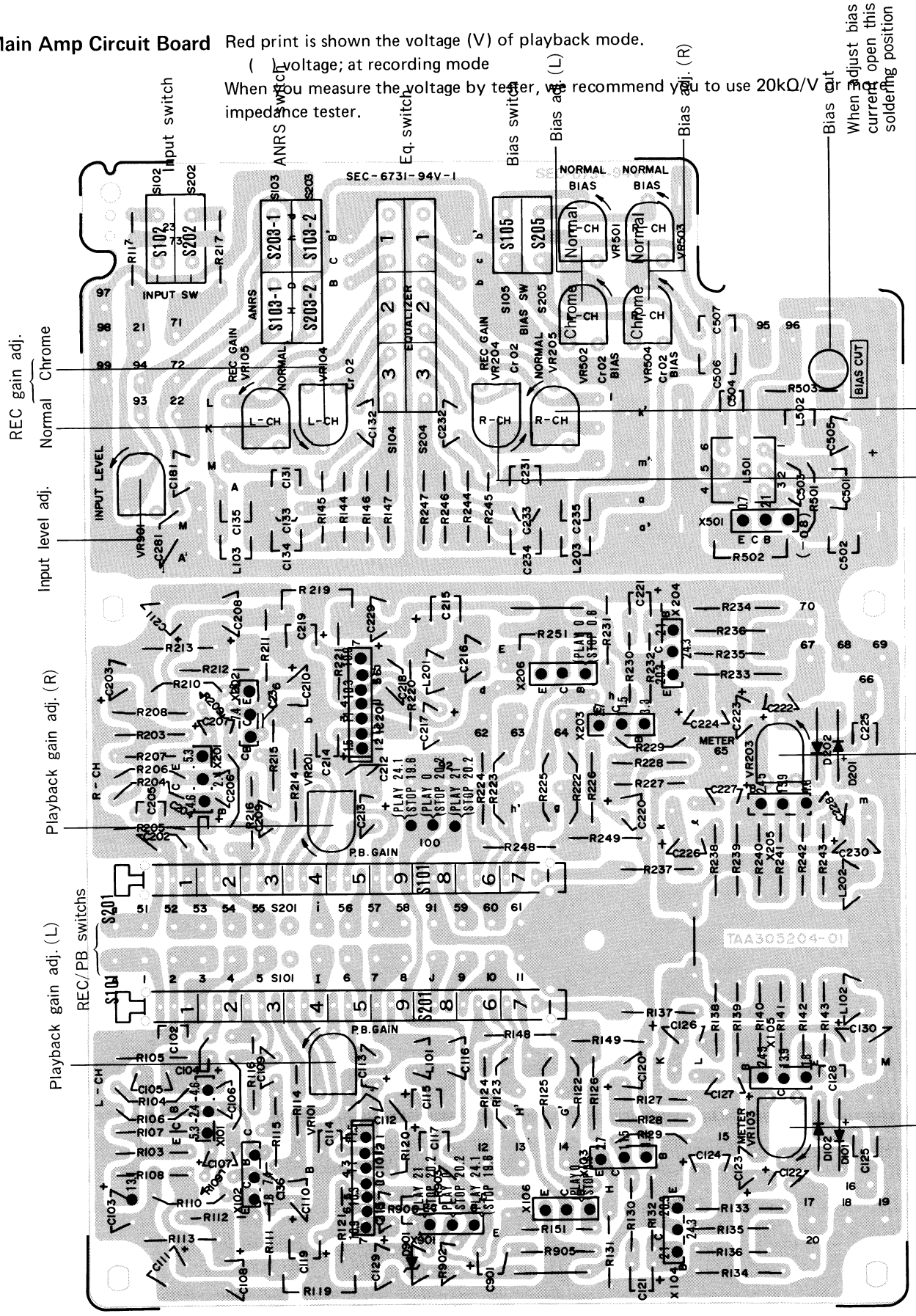
Playback system



Circuit Board Parts

Main Amp Circuit Board

Red print is shown the voltage (V) of playback mode.
( ) voltage; at recording mode
When you measure the voltage by tester, we recommend you to use 20kΩ/V or more impedance tester.



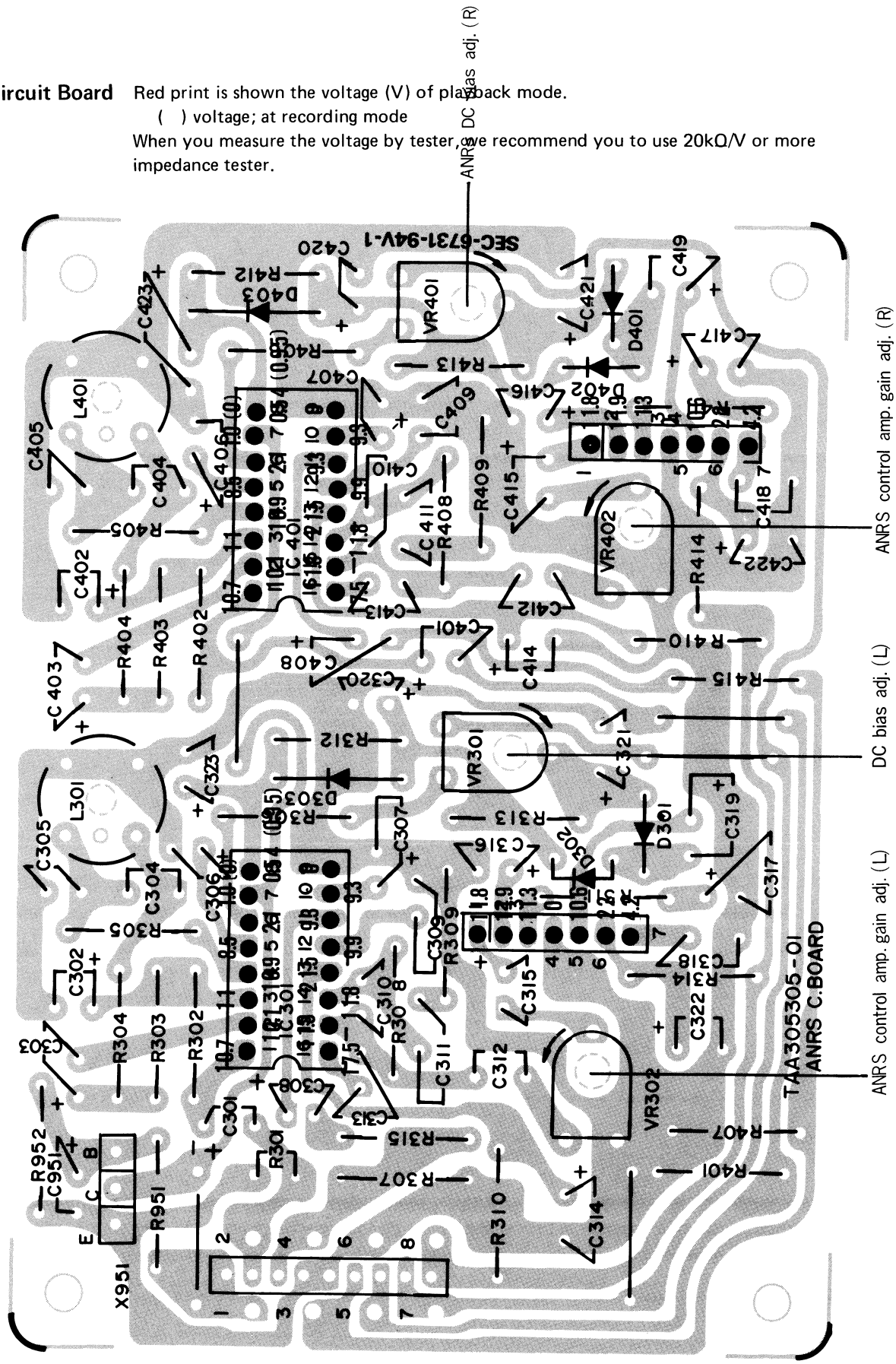
Main Amp Circuit Board Parts List

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
	TAA305204-01	Circuit Board	for main amp	1
R104,204	QRD141K-224	C. Resistor	220kΩ ¼W	2
R105,205	" -124	"	120kΩ "	2
R106,206	" -393	"	39kΩ "	2
R107,207	" -154	"	150kΩ "	2
R108,208	" -823	"	82kΩ "	2
R110,210	" -221	"	220Ω "	2
R111,211	" -103	"	10kΩ "	2
R112,212	" -101	"	100Ω "	2
R113,213,131,231	" -122	"	1.2kΩ "	4
R114,214	" -153	"	15kΩ "	2
R115,215,119,219	" -222	"	2.2kΩ "	4
R116,216,151,251	" -472	"	4.7kΩ "	4
R117	" -683	"	68kΩ "	1
R120,220	" -271	"	270Ω "	2
R121,221	" -821	"	820Ω "	2
R124,224,125,225	" -102	"	1kΩ "	4
R126,226	" -333	"	33kΩ "	2
R127,227	" -274	"	270kΩ "	2
R128,228	" -473	"	47kΩ "	2
R129,229	" -562	"	5.6kΩ "	2
R130,230	" -151	"	150Ω "	2
R132,232	" -183	"	18kΩ "	2
R135,235	" -121	"	120Ω "	2
R136,236	" -470	"	47Ω "	2
R137,237	" -272	"	2.7kΩ "	2
R138,238	" -392	"	3.9kΩ "	2
R139,239	" -333	"	33kΩ "	2
R140,240	" -274	"	270kΩ "	2
R141,241	" -332	"	3.3kΩ "	2
R142,242	" -561	"	560Ω "	2
R143,243	" -390	"	39Ω "	2
R144,244	" -223	"	22kΩ "	2
R147,247,501	" -563	"	56kΩ "	3
R905	" -220	"	22Ω	1
R122,222,145,245, 148,248	" -0R0	Jump Wire	0Ω	6
R149,249	" -683	C. Resistor	68kΩ ¼W	2
R217	" -104	"	100kΩ "	1
R109,209	QRD143K-274	C. Resistor	270kΩ ¼W	2
R902	" -333	"	33kΩ "	1
R903	" -223	"	22kΩ "	1
R906	" -472	"	4.7kΩ "	1
R150,250	QRD141K-153	"	15kΩ "	2
R133,233,134,234	QRD121K-331	"	330Ω ½W	4
C108,208	QEW41AA-107	E. Capacitor	100μF 10V	2
C103,203	QEW41CA-476	"	47μF 16V	2
C115,215	" -107	"	100μF "	2
C125,225	" -336	"	33μF "	2
C110,210	QEB41EM-106	" (Low leak)	10μF 25V	2
C114,214,117,217	QEW41EA-106	"	10μF "	4
C111,211,124,224	" -476	"	47μF "	4
C119,219	" -107	"	100μF "	2
C120,220,123,223	" -335	"	3.3μF "	4
C121,221,127,227, 130,230,901	" -475	"	4.7μF "	7
C129,229	QEW41VA-107M	"	100μF 35V	2
C107,207	QEB41EM-336	" (Low leak)	33μF 25V	2
C113,213	" -475	"	4.7μF "	2

Ref. No.	Parts No.	Parts Name	Remarks		Q'ty
C126,226	QEB41HM-684M	E. Capacitor	0.68μF	50V	2
C104,204	QEE41EM-475	Tantal E. Capacitor	4.7μF	25V	2
C109,209	QFM41HK-153	Mylar Capacitor	0.015μF	50V	2
C118,218	" -102	"	0.001μF	"	2
C116,216	QFM41HJ-392	"	0.0039μF	"	2
C128,228	QFM41HK-333	"	0.033μF	"	2
C134,234	" -222	"	0.0022μF	"	2
C131,231	QCS11HK-561	Fixed Ceramic Capacitor	560pF		2
C132,232	" -101	"	100pF		2
C102,202,105,205	" -471	"	470pF		4
C136,236	" -390	"	39pF		2
C112,212	" -221	"	220pF		2
C133,233	" -560	"	56pF		2
C135,235	" -151	"	150pF		2
VR101,201	QVP8A0B-024	V. Resistor	20kΩ	(B)	2
VR103,203	" -013	"	1kΩ	(B)	2
VR105,205, 104,204	" -054	"	50kΩ	(B)	4
VR901	" -015	"	100kΩ	(B)	1
L101,201	TAC000324-06	Inductor	680μF		2
L102,202	" -07	"	3.3mH		2
L103,203	" -01	"	18mH		2
D901	RD4.3EC	Zener Diode			1
S101-1~9,S201-1~9	QSS9201-001	Slide Switch			2
S102,202	QSP0249-101	Push Switch Ass'y			1
S103-1,2, 203-1					
S104-1,3, 204-1,3					
S105-1,2, 205-1,2					
X101,201	2SA721T,U	Si. Transistor			2
X102,202	2SC1327T,U	"			2
X103,203,105,205	2SC828ARS	"			4
X104,204	2SC1384RS	"			2
D101,201,102,202	OA90	Ge. Diode			4
IC101,201	TA7140PB	Integrated Circuit			2
X901	2SA564ARS	Si. Transistor			1
X106,206	2SC828RS	"			2
(OSC Circuit)					
L501	TAC294421-01	OSC Coil			1
X501	2SC828ARS	Si. Transistor			1
R502	QRD146K-100	C. Resistor	10Ω	¼W	1
R503	" -151	"	150Ω	"	1
C501,503	QFM42AK-103	Mylar Capacitor	0.01μF	100V	2
C502	" -153	"	0.015μF	"	1
C504	QFS42BK-222	Polystyrol Capacitor	0.0022μF		1
C506,507	QFZ0001-102	P. P. Capacitor	1000pF		2
C505	QEW41EA-475	E. Capacitor	4.7μF	25V	1
VR501,502,503, 504	QVP8A0B-015	V. Resistor	100kΩ	(B)	4
L502	TAC000324-03	Inductor	1mH		1
	E43727-002	Tab			47

ANRS Circuit Board

Red print is shown the voltage (V) of playback mode.
( ) voltage; at recording mode
When you measure the voltage by tester, we recommend you to use 20kΩ/V or more impedance tester.

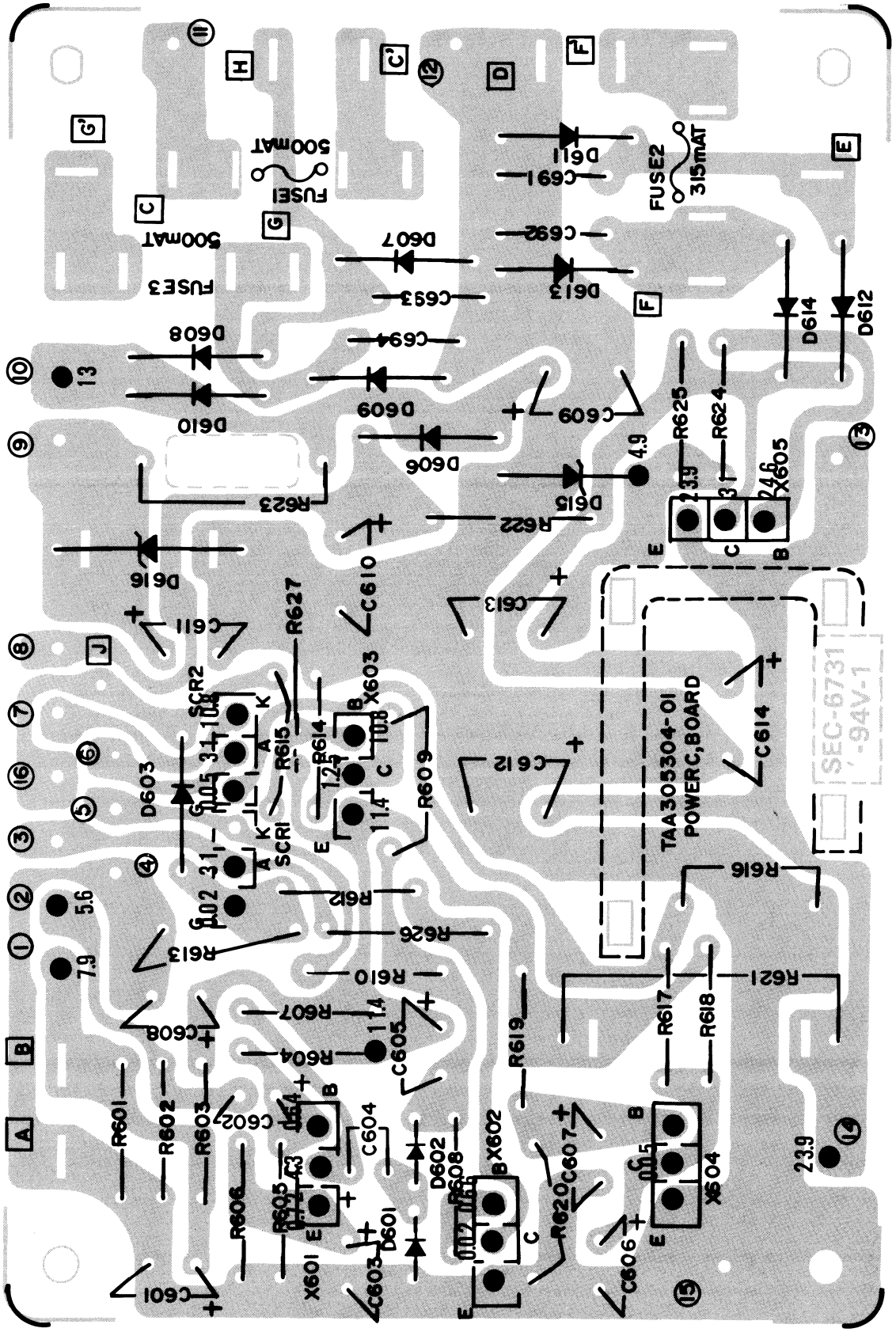


ANRS Circuit Board Parts List

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
	TAA305305-01	Circuit Board	for ANRS	1
R401,308,408,313, 413	QRD142K-223	C. Resistor	22kΩ ¼W	5
R302,402,303,403	〃 -473	〃	47kΩ 〃	4
R304,404	〃 -562	〃	5.6kΩ 〃	2
R305,405	〃 -102	〃	1kΩ 〃	2
R306,406	〃 -222	〃	2.2kΩ 〃	2
R307,407	〃 -333	〃	33kΩ 〃	2
R309,409	〃 -330	〃	33Ω 〃	2
R311,411	〃 -390	〃	39Ω 〃	2
R312,412	〃 -103	〃	10kΩ 〃	2
R315,415	〃 -221	〃	220Ω 〃	2
R310,410	QRD146K-271	〃	270Ω 〃	2
R314,414	〃 -681	〃	680Ω 〃	2
R301	QRD143K-223	〃	22kΩ 〃	1
C321,421	QEW41AA-476	E. Capacitor	47μF 10V	2
C302,402,306,406	QEW41CA-336	〃	33μF 16V	4
C307,407	〃 -106	〃	10μF 〃	2
C301,401	QEW41EA-335	〃	3.3μF 25V	2
C303,403,308,408	〃 -475	〃	4.7μF 〃	4
C314,414	〃 -107	〃	470μF 〃	2
C315,415,319,419	〃 -105	〃	1μF 〃	4
C316,416,317,417	〃 -106	〃	10μF 〃	4
C320,420	〃 -335	〃	3.3μF 〃	2
C322,422	〃 -476	〃	47μF 〃	2
C323,423	QEB41HM-334M	〃	0.33μF 50V	2
C305,405	QFM41HK-102	Mylar Capacitor	1000pF 〃	2
C310,410	QFM41HJ-822	〃	8200pF 〃	2
C311,411	〃 -223	〃	0.022μF 〃	2
C304,404	QCS11HK-151	Fixed Ceramic Capacitor	150pF	2
C309,409	〃 -560	〃	56pF	2
C312,412,318,418	〃 -471	〃	470pF	4
C313,413	〃 -221	〃	220pF	2
VR301,401	QVP8A0B-023	V. Resistor	2kΩ B curve	2
VR302,402	〃 -024	〃	20kΩ 〃	2
L301,401	TAC000320-01	V. Inductor	18mH	2
D301,302,401,402	OA90	Ge. Diode		4
D303,403	MA150	Si. Diode		2
IC301,401	TAT000332-01	Integrated Circuit		2
IC302,402	TA7140PBC	〃		2
	E43727-003	Tab		7

Power Supply Circuit Board

Red print is shown the voltage (V) of playback mode.
( ) voltage; at recording mode
When you measure the voltage by tester, we recommend you to use 20kΩ/V or more impedance tester.

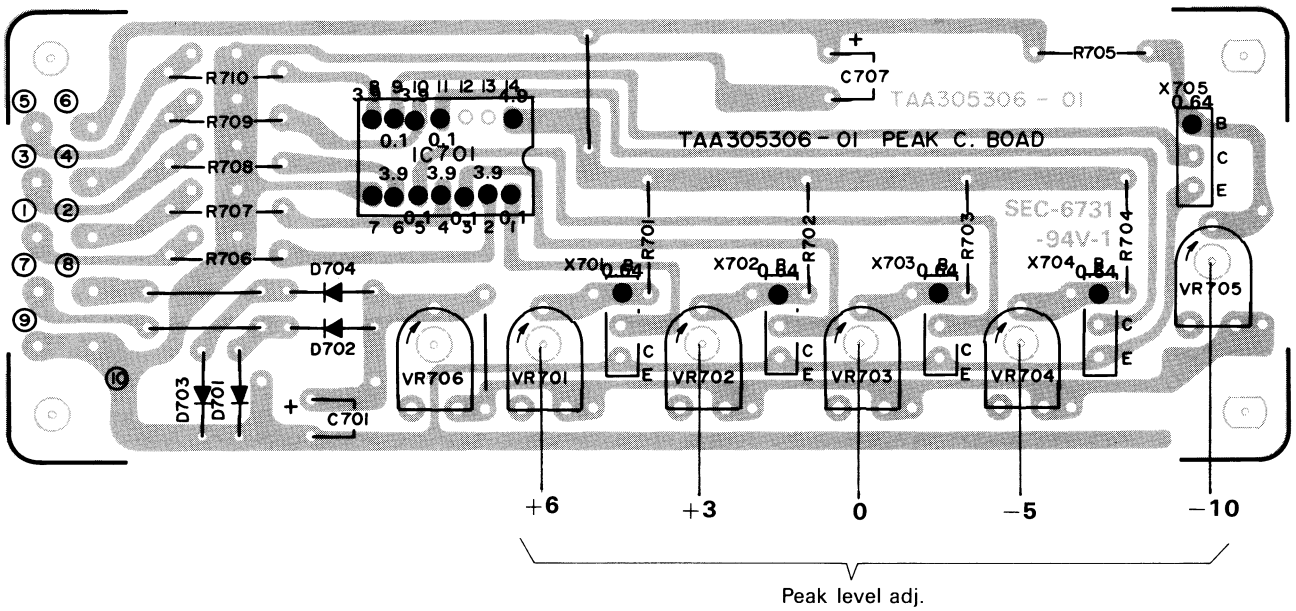


Power Supply Circuit Board Parts List

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
	TAA-305304-01	Circuit Board	for Power Supply	1
R602,613	QRD142K-152	C. Resistor	1.5kΩ ¼W	2
R604	" -184	"	180kΩ "	1
R605	" -393	"	39kΩ "	1
R606	" -561	"	560Ω "	1
R607	" -562	"	5.6kΩ "	1
R608	" -103	"	10kΩ "	1
R609	" -223	"	22kΩ "	1
R610	" -273	"	27kΩ "	1
R612	" -271	"	270Ω "	1
R614	" -103	"	10kΩ "	1
R615	" -223	"	22kΩ "	1
R616	" -152	"	1.5kΩ "	1
R617	" -221	"	220Ω "	1
R618	" -822	"	8.2kΩ "	1
R619	" -104	"	100kΩ "	1
R620	" -103	"	10kΩ "	1
R624	QRD146K-330	"	33Ω "	1
R625	QRD142K-102	"	1kΩ "	1
R626	QRD143K-223	"	22kΩ "	1
R603	QRD146K-470	"	47Ω "	1
R601	QRD121K-391	"	390Ω ½W	1
R622	QRG016J-122	OMF Resistor	1.2kΩ 1W	1
R623	" -101	"	100Ω "	1
R621	QRG026J-151	"	150Ω 2W	1
R627	QRD143K-272	C. Resistor	2.2kΩ ¼W	1
C603,606	QEW40JA-477	E. Capacitor	470μF 6.3V	1
C607	QEW41AA-107	"	100μF 10V	1
C611	" -477	"	470μF "	1
C601	QEW41CA-227	"	220μF 16V	1
C602,604	" -336	"	33μF "	2
C605	" -476	"	47μF "	1
C608	" -107	"	100μF "	1
C609	" -108	"	1000μF "	1
C610,612,613,614	QEW41VA-477	"	470μF 35V	4
C615,616,617,618	QCF12HP-103	Fixed Ceramic Capacitor	0.01μF 500V	4
	A43596-001	Tab		4
	E43727-002	"		15
	E40130-001	"		8
X601,602	2SC828RS	Si. Transistor		2
X603	2SA564ARS	"		1
X605	2SC1162WTBS	"		1
SCR1	2SF656	SCR		1
D615	RD24E(1)	Zener Diode		1
D616	1N4733T5	"		1
D601,602	OA90	Ge. Diode		2
D603	OA91	"		1
D606,607,608,609 610,611,612,613 614	T30155-001 or V06-B	Si. Diode		9
	TAR272448-01	Heat Sink		1
	LPSP3008ZS	Screw	for X605	1
	TAZ000331-02	Fuse Holder	(CD-S200A/B/E)	6
F1	QMF51A2-R50	Fuse	500mA (CD-S200A/B/E)	1
F2	" -R315	"	315mA (")	1
F3	" -R50	"	500mA (")	1

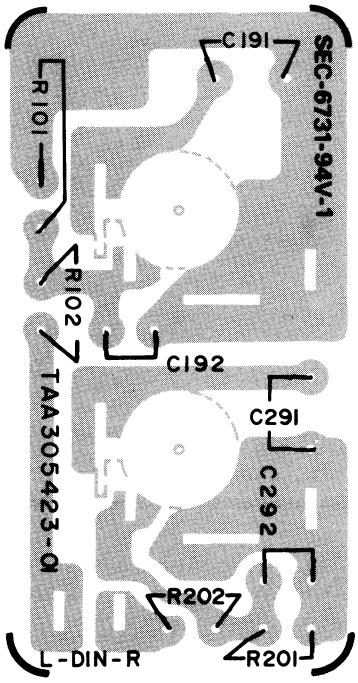
Peak Level Circuit Board

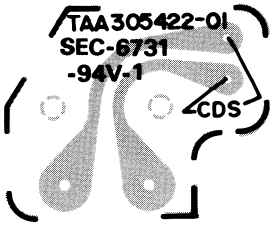
Red print is shown the voltage (V) of playback mode.
( ) voltage; at recording mode
When you measure the voltage by tester, we recommend you to use 20kΩ/V or more impedance tester.

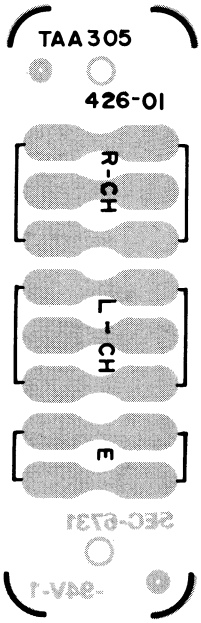


Peak Level Circuit Board Parts List

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
	TAA305306-01	Circuit Board	for peak	1
R701	QRD142K-334	C. Resistor	330kΩ ¼W	1
R702	" -394	"	390kΩ "	1
R703	" -474	"	470kΩ "	1
R704	" -564	"	560kΩ "	1
R705	" -684	"	680kΩ "	1
R706,707,708,709, 710	" -331	"	330Ω "	5
C701	QEW41EA-105	E. Capacitor	1μF 25V	1
R701,702,703,704, 705	QVP8A0B-055	V. Resistor	500kΩ (B)	5
D701,702,703,704	OA90	Ge. Diode		4
X701,702,703,704, 705	2SC828S	Si. Transistor		5
IC701	TD3404AP	Integrated Circuit		1
	E43727-002	Tab		10







Other Circuit Board Parts List

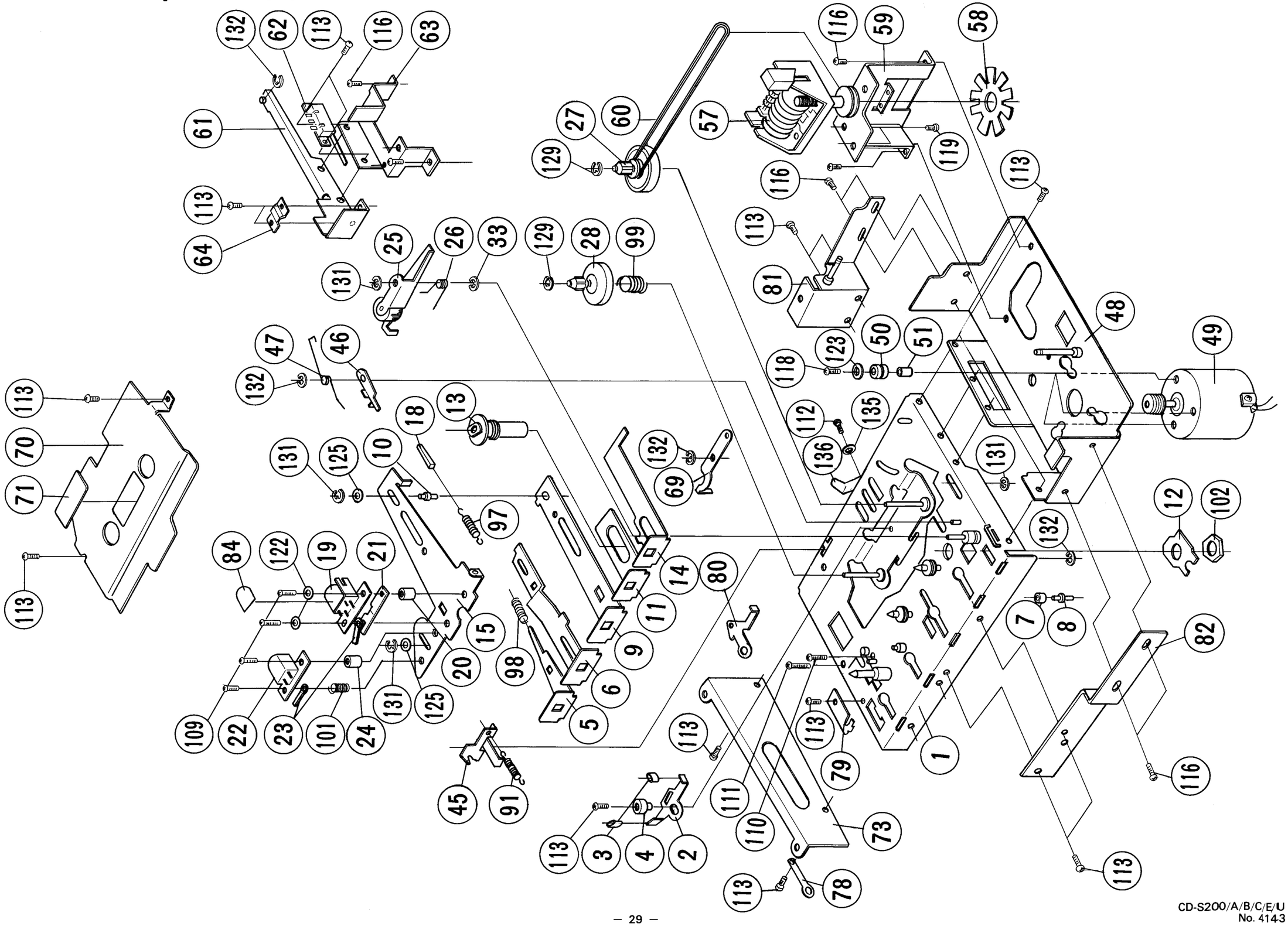
Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
(MIC Jack C. Board)				
	TAA305423-01	Circuit Board	for MIC jack	1
R101,201	QRD143K-122	C. Resistor	1.2kΩ ¼W	2
R102,202	" -822	"	8.2kΩ "	2
C191,291	QCS11HK-821	Fixed Ceramic Capacitor	820pF	2
	E40516-001	Tab		4
	TAJ305307-02	Jack Ass'y	for MIC & headphone	1 set
(Indicator C. Board)				
	TAA330401-01	C. Board	for Indicator	1
D803,804,805,806, 807	TLR102	LED		5
	TER305427-01	Spacer		5
	TAA330402-01	C. Board	for Indicator	1
D801	TLR102	LED		1
D802	TLG102	LED		1
	TER305427-01	Spacer		2
R801	QRD146K-221	C. Resistor	220Ω ¼W	1
(Other C. Board)				
	TAA305426-01	Circuit Board	for headwire terminal	1
	TAA305422-01	Circuit Board	for CdS	1
	T45616-001	CdS Photo-cell		1

Mechanical Component List

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
1	*TGB305205-0A	Chassis Base Ass'y		1
2	TFB265488-01	Brake Arm		1
3	TER265487-01	Brake Rubber		2
4	TFH265486-01	Collar	for Brake Arm	1
5	*T47449-00B	Rew. Bar Ass'y		1
6	*T47453-00C	Rec. Bar Ass'y		1
7	T30302-049	Collar	for Rec. Bar	1
8	TFH265516-01	Stud	for Brake Lever	1
9	*TGB265485-0B	Play Bar Ass'y		1
10	TFH265514-01	Pin (Play Bar)	Play Bar & Slide Base	1
11	*T47459-00B	FF Bar Ass'y		1
12	*TFB305417-01	Spacer		1
13	*TGH265546-0B	Capstan Metal Ass'y		1
14	TGB291420-0A	Stop Bar Ass'y		1
15	*TGB265482-0C	Slide Base Ass'y		1
16	TFP014497-01	Spring Plate		1
17	TFW014498-01	Spring	for Play Bar	1
18	TJN265559-01	Silencer	for Spring	1
19	THC037407-0A	R.P. Head Ass'y		1
20	T30302-072	R.P. Head Collar		1
21	TFP294513-01	R.P. Head Spring	R.P. Head	1
22	THS265480-0A	E. Head Ass'y		1
23	T45640-001	Wire Holder	Head Wire Clamp	2
24	T30302-067	E. Head Collar		1
25	TGB291415-0A	Pinch Roller Arm Ass'y		1
26	TFW294483-01	Pinch Roller Spring		1
27	TGP294462-0B	Take Up Disk Ass'y		1
28	*TGP294464-0D	Supply Disk Ass'y		1
29	TGB265475-0A	Push Button Cam Ass'y		1
30	TFB265509-02	Stopper	for Push Button Cam	1
31	QSMIS01-015	Micro SW Ass'y		1
32	T47528-002	SW Lever		1
33	TGX294488-0A	FF Arm Ass'y		1
34	T47507-001	FF Spring		1
35	TFH265557-01	Metal	FF Arm	1
36	T47508-00A	Rew. Arm Ass'y		1
37	T47500-001	Idler Ass'y		1
38	TFH265534-01	Metal	for Rew. Arm	1
*39	*TFB294478-02	Review Lever		1
40	T47529-001	Metal	for Review Lever	1
41	TGB265472-0A	Brake Lever Ass'y		1
42	TGP265471-0C	Take Up Lever Ass'y		1
43	T47520-001	Lever Spring		1
44	TGP265571-0A	Idler Pulley Ass'y		1
45	TFB291414-01	Rec. Safety Lever		1
46	TFB265535-01	Select Lever	for Stop Eject	1
47	*TFW305443-01	Select Lever Spring	"	1
48	*TGB305404-0A	Motor Bracket Ass'y		1
49	m1603-00A	Motor Ass'y		1
50	53492	Rubber Bushing		3
51	T30302-058	Collar	for Motor	3
52	*TGD305446-0A	Flywheel Ass'y		1
53	*TEB265499-02	Capstan Belt		1
54	TFB265492-01	Flywheel Holder		1
55	TEP265498-01	Thrust Washer		1
56	TEB265497-01	Take Up Belt		1
57	*TGW305303-0A	Counter Ass'y		1
58	*TFB265495-02	Plate		1
59	*TFB305406-01	Counter Bracket		1
60	*TEB305407-01	Counter Belt		1
61	*TGB305409-0B	Pause Bar Ass'y		1
62	QSP1210-011	Push SW Ass'y	for Pause	1
63	*TFB305408-01	Pause SW Bracket		1
64	*TFB305411-01	Bracket	for Pause Bar	1
65	*TDP281305-02	DC Solenoid		1
66	TFH281422-01	Pin		1
67	*TFB305412-01	Pause Arm		1
68	*TFW305413-01	Wire		1
69	*TFB265543-02	Pause Lever		1
70	TFB291411-01	Cassette Holder		1

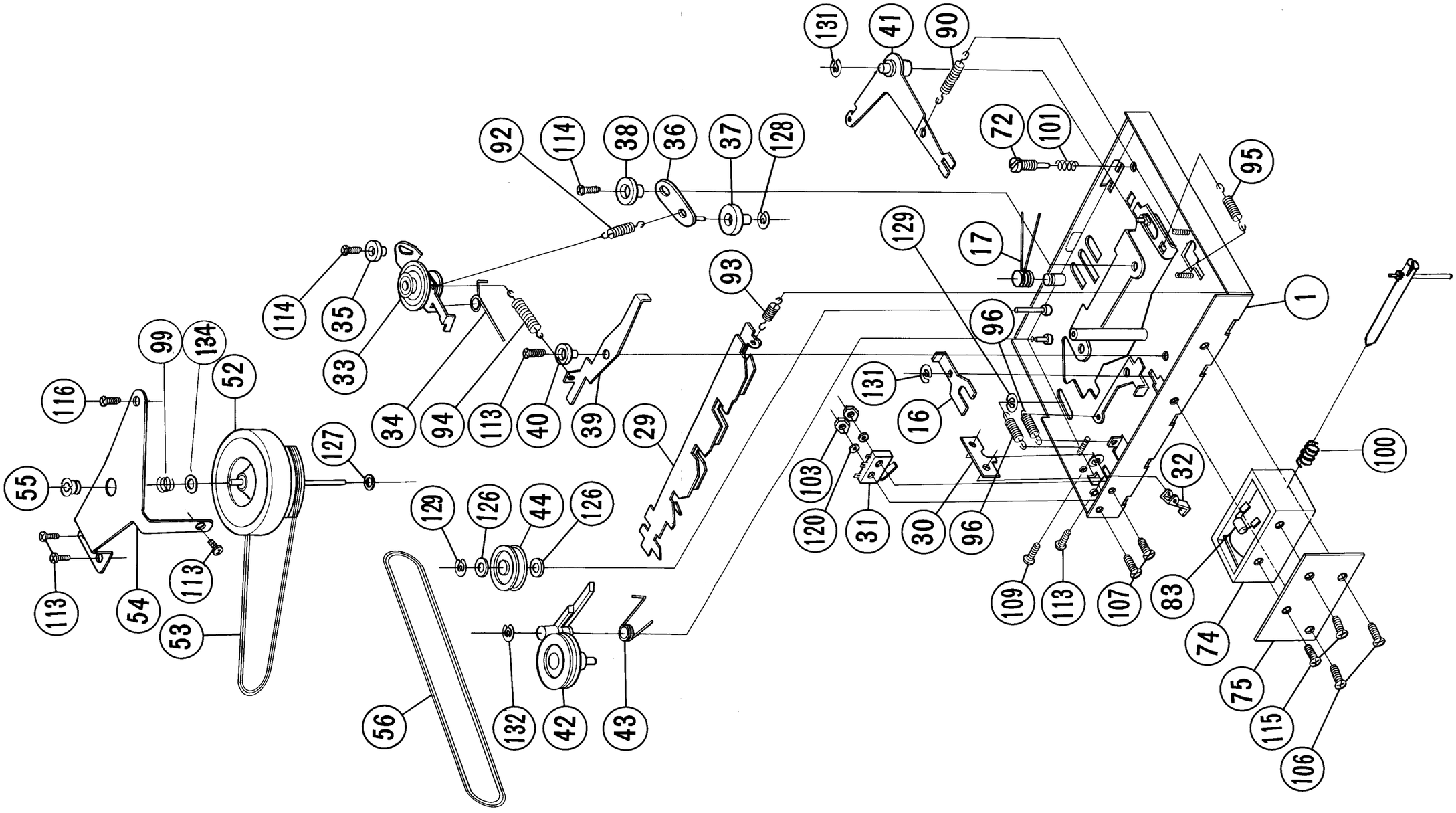
— Continued on page 25 —

Mechanical Components (1)



CD-S200/A/B/C/E/U
No. 4143

Mechanical Components (2)



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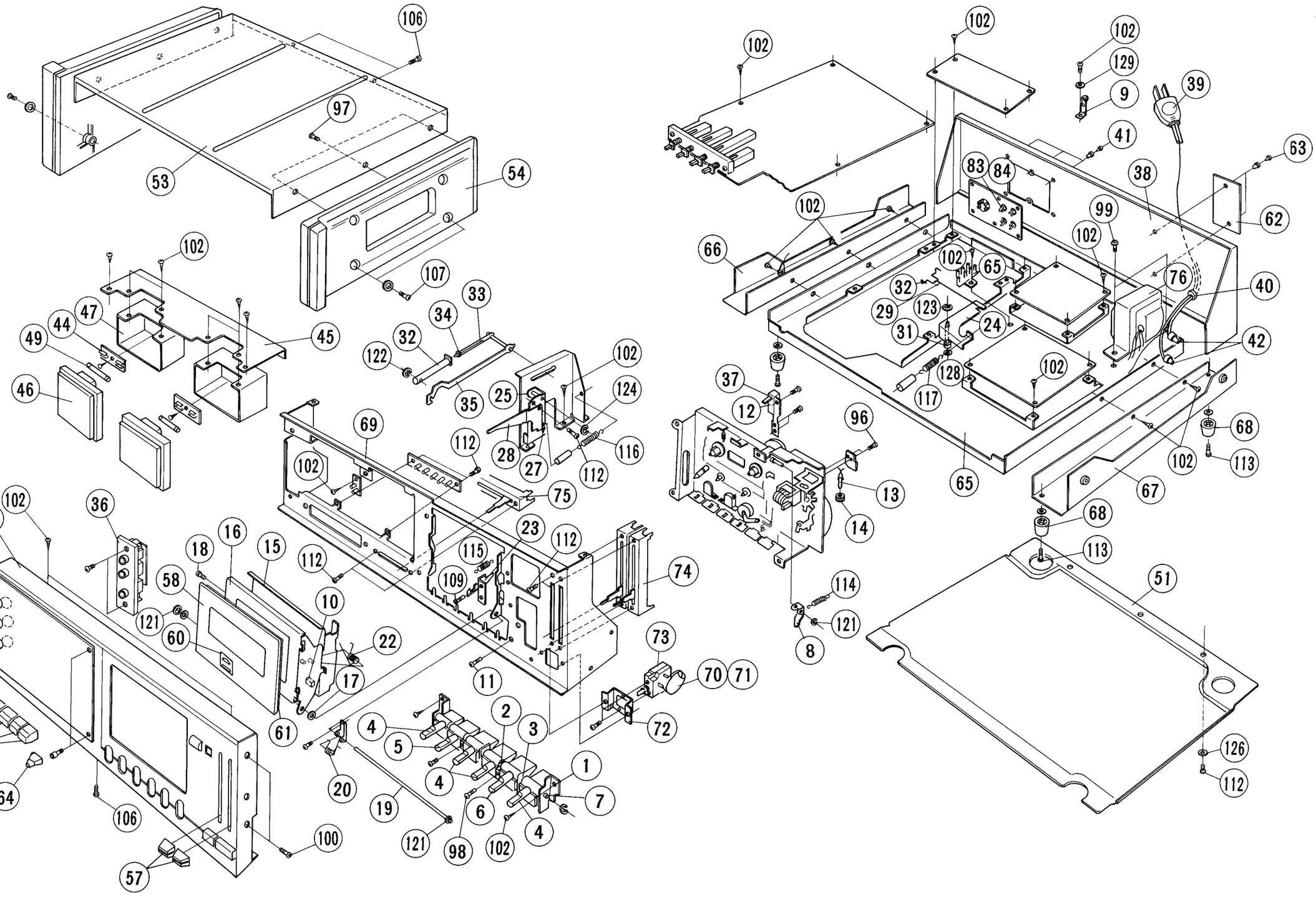
Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
71	*TJP305451-01	Reflection Plate		1
72	*TFH305442-01	Special Screw		1
73	*TGB305432-0A	Holder Bracket (L) Ass'y		1
74	TDP294319-0A	DC Solenoid		1
75	TFB265458-03	Solenoid Bracket		1
79	TFB265456-01	Guide Plate		1
80	*TFB265550-02	Rec. Lock Lever		1
81	*TGB305430-0A	Holder Bracket Ass'y		1
82	*TFB305429-01	Bracket		1
83	T30155-001 or V06-B	Si. Diode		2
84	THC037417-01	Head Plate		1
89	T30300-153	Spring		1
90	" -140	"	Brake Lever	1
91	" -121	"	Lock Lever	1
92	" -126	"	Idler	1
93	" -132	"	Button Cam	1
94	" -151	"	Idler	1
95	" -136	"	Rec. Bar	1
96	" -137	"	FF Bar, Stop Bar	2
97	" -139	"	Play Bar — Slide Bar	1
98	T30301-122	"	Rew. Bar	1
99	T30301-103	"	Back Tension, Flywheel	2
100	" -106	"		1
101	" -115	"	E. Head, Special Screw	2
102	T47828-001	Nut	M8 x 0.75	1
103	NNS2000N	"	Micro SW	2
105	NTB3000S	Nut	Solenoid	1
106	SSSP2604Z	Screw	Bracket	2
107	SSSP2012Z	"	Micro SW	2
109	SPSP2008Z	Screw	Rec./PB Head, E Head, Stoper	5
110	SPSP2010Z	"	Rec. Spring	1
111	SPSP2012Z	"	Spring	1
112	SPSP2604Z	"	Spring Plate	1
113	LPSP2005Z	"	Brake Arm, Cassette Holder, Stoper Rew. Arm, Review Lever, Pause Bar, Holder Bracket, Motor Bracket, Holder Bracket	19
114	LPSP2006Z	"	FF Arm, Holder	4
115	LPSP2604Z	"	Solenoid, Guide Plate, Counter Bracket,	3
116	LPSP2605Z	"	DC Solenoid, Switch Bracket, Motor Bracket	10
118	LPSP2608Z	Screw	Motor	3
119	LPSP3005ZS	"	Counter	2
120	WLS2000	Washer	Micro Switch	2
121	WLS3000	"	Solenoid	1
122	WNS2000N	"	Rec./PB Head	2
123	Q03091-154	"	Motor	3
124	WNB2600N	"	Solenoid	2
125	Q03093-430	"	Slide Base	2
126	Q03093-610	"	Idler Pulley	2
127	Q03093-611	"	Flywheel	2
128	REE1000	"E" Ring	Idler	1
129	REE1200	"	Disc Ass'y, Switch Lever, Idler Pulley	4
130	REE1500	"	Pin	1
131	REE2000	"	Playback Bar, Slide Base, Pinch Roller, Brake Lever, Pause Arm	8
132	REE2500	"	Pause Bar — Pause Lever, Stop bar, Take Up Lever, Stop/Eject	6
133	REE4000	"		1
134	Q03093-405	Washer	Flywheel	1
135	WNS2600N	"	Spring Plate	1
136	TFP305464-01	Spring Plate		1

Enclosure Ass'y and Electrical Parts List except Circuit Board Parts

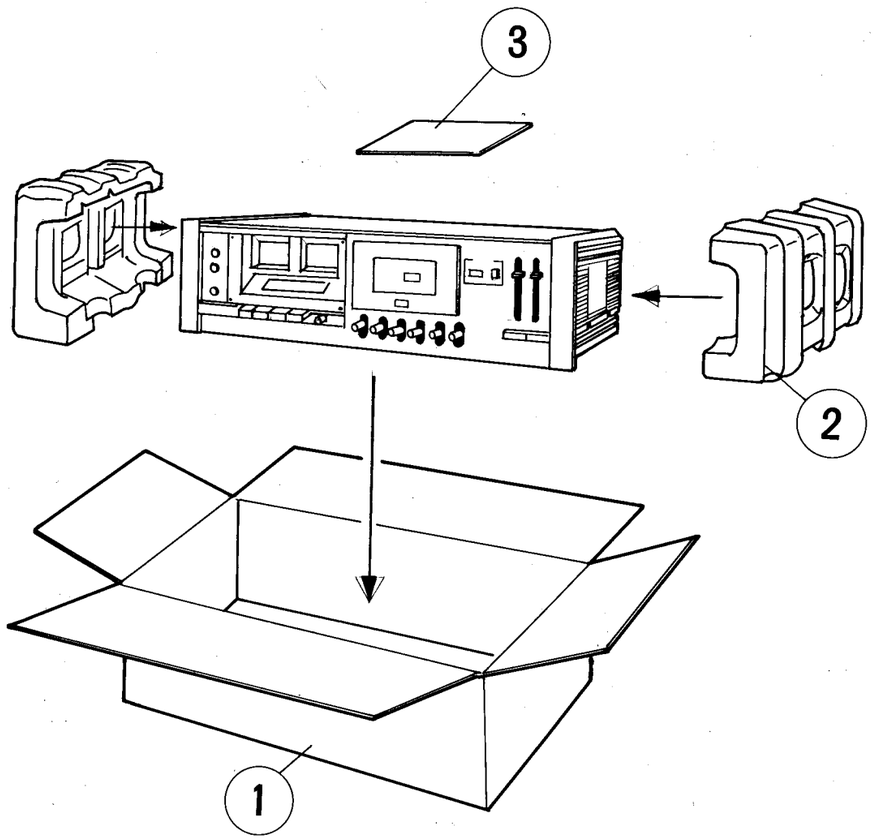
Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
1	*TFB305310-01	Button Frame		1
2	*TJM330406-01	Button Holder		2
3	TFB305428-01	Push Button Spacer		3
4	TJB305311-0A	Push Button Ass'y		4
5	" -0B	"	for REC.	1
6	" -0C	"	for Stop/Eject	1
7	TFH291457-01	Push Button Shaft		1
8	TGB291485-0A	Bracket Ass'y		1
9	TAW272462-01	Lug		1
10	TJN265423-05	Panel Cushion		1
11	T42483-004	FT Screw	for Mecha.	4
12	TFB265436-01	Switch Bracket	for Muting SW	1
13	T46821-002	Pilot Lamp		1
14	53492	Rubber Bushing		1
15	TGB291423-0A	Cassette Holder Ass'y		1 set
16	TGB291322-0B	Cassette Door Holder Ass'y		1 set
17	TFB305461-01	Washer	for Cassette Door	2
18	TFS3006ZS	Set Screw	for Cassette Holder	1
19	TFH305445-01	Shaft		1
20	TFW305435-01	Spring		1
21	TJN271501-07	Himelon Sheet		2
22	TFW305458-01	Spring		1
23	TGB291434-0B	Lock Arm Ass'y		1 set
24	TFB305414-01	Rec. Arm (1)		1
25	TGB305416-0B	Rec. Bracket Ass'y		1 set
26	T44341-001	Rubber Tire		1
27	TFB305453-01	Rec. Arm (2)		1
28	TFB305454-01	" (3)		1
29	TFW305419-01	Rod		1
30	T47946-001	Rec. Rod		1
31	TFH305462-01	Stud		1
32	TEP267495-0B	Brake Pipe Ass'y		1 set
33	TEP267490-03	Brake Shaft		1
34	TER267508-02	"O" Ring		1
35	TGB305457-0A	Brake Arm Ass'y		1 set
36	TAJ305307-02	Jack Ass'y	for Mic. & Headphone	1 set
37	T30483-00C	Slide Switch	S106, 206 for Muting	1
38	*TFB330103-01	Rear Bracket	CD-S200A/B/E	1
	*TFB330103-02	"	CD-S200C/U	1
39	QMP2500-183	Power Cord with Plug	CD-S200A	1
	QMP9017-004	"	CD-S200B	1
	QMP1200-183	"	CD-S200/C	1
	QMP3900-183	"	CD-S200E	1
	QMP7600-183	"	CD-S200U	1
40	QHS3876-162	Cord Stopper		1
41	E48729-001	Plastic Rivet	for Jack Ass'y	6
42	FG9060-001	Connector	for Power Cord	2
43	TJL000479-01	Plate	for Voltage Select SW,CD-S200A/B/E	1
44	QMG1121-00B	Lamp Holder		2
45	*TFB330304-01	Meter Bracket		1
46	*TDM330305-01	Level Meter		2
47	*TFB330404-01	Lamp Cover		2
48	T43595-003	Double Face	for Meter (3 x 55)	4
49	QLP4101-005	Pilot Lamp	PL1, 2	2
50	*TJM330101-01	Front Panel		1
51	*TFB330104-01	Bottom Cover		1
52	TJB330202-01	Push SW Button		4
53	*TJC330105-02	Cover		1
54	*E10086-001	Side Panel		2
55	*TJM330201-01	Meter Cover		1
56	*E60919-001	Special Screw	for Meter Cover	4
57	*TJK330206-01	Slide Volume Knob	for Rec. Level	2
58	TJP291327-0A	Cassette Door Ass'y		1 set
59	*TJP330303-01	Cassette Door Plate		1
60	TJL271485-01	Head Mark		1

— Continued on Page 29 —

Enclosure Assembly and Electrical Parts Except Circuit Board Parts



Packing



Packing List

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
1–2	TKB330410-0A	Packing Case Ass'y	CD-S200/B/E/U	1 set
1	TKB330410-01	Case	CD-S200/B/E/U	1
2	TKC330106-01	Cushion	Left CD-S200/B/E/U	1
	TKC330107-01	Cushion	Right CD-S200/B/E/U	1
	AP4056A-036	Envelope	for Pin Cord	1
	QPGA065-06005	"	for Set	1
3	AP4056A-077	"	for Instruction Book	1

Accessories

Parts No.	Parts Name	Remarks	Q'ty
CN-201	DIN Cord Ass'y	CD-S200A/B/E	1
T30046-00B	PIN Cord Ass'y	CD-S200C/U	2
T47796-00B	Head Cleaning Stick		2
AP4056A-024	Envelope	for H. C. Stick	1
TLT000429-01	Caution Card	"	1
TLT305452-02	"	for Cassette Loading	1
TLT000448-01	Caution Label	CD-S200, UL Caution	1
TLT052401-01	Warning Label	CD-S200A/B/E	1
TLT279401-01	Caution Label	CD-S200A/E	1
BT20006C	Warranty Card	CD-S200	1
T46965-002	Demo Cassette		1
TLJ000476-02	ANRS Seal Ass'y		1
T7425EGF	Instruction Book		1
TLT000443-01	Seal	CD-S200 (for Front Panel)	1
QZL1002-003	Warning Label	CD-S200 (for Power Cord)	1
TLT000462-02	B.S. Caution	CD-S200 (for Inst. Book)	1
T46328-001	Caution Label	CD-S200	1
BT20023	Warning Label	CD-S200	1
BT20024	"	CD-S200	1
BT20025	"	CD-S200C	1
T40328-003	Caution Label	CD-S200A	1

— Continued from Page 26 —

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
61	TJS305450-01	Double Face		1
62	TJL000342-10	Name Plate	CD-S200	1
	TJL000342-12	"	CD-S200A	1
	TJL000342-11	"	CD-S200B	1
	TJL000342-02	"	CD-S200C	1
	TJL000342-13	"	CD-S200U	1
63	E48729-002	Plastic Rivet		2
64	*E60879-001	Slide Knob	for Output Level	1
65	TGC305203-0A	Amp. Chassis Ass'y		1 set
66	*TFC330209-01	Amp. Chassis (L)		1
67	*TFC330210-01	" (R)		1
68	*TJF330408-01	Foot		4
69	*TFB330102-01	Front Bracket		1
70	QFH43AM-223	M.M. Capacitor	C1, CD-S200C/U	1
71	T47047-001	Condenser Cap	CD-S200C/U	1
72	*TFB330403-01	SW Bracket		1
73	QSP2111-011	Push Switch	S1 for Power CD-S200A/B/E	1
	QSP1110-222	"	" CD-S200C	1
	QSP2111-221	"	" CD-S200U	1
74	*QVS4C3A-054	V. Resistor	50k ohm (A), VR102, 202	2
75	*QVS2C7A-014	"	10k ohm (A), VR106, 206	1
76	TAP322301-01	Power Transformer	CD-S200C	1
	TAP330306-01	"	CD-S200A/B/E	1
	TAP326301-01	"	CD-S200U	1
77	51739-002	Lug		2
78	QMC0306-001	Plug Ass'y	CD-S200U	1
79	QSS2325-005	Slide Switch	for Voltage Select SW, CD-S200A/B/E	1
80	QMC0733-004	Jack Ass'y	for Voltage Select SW, CD-S200U	1
81	TFB326401-01	Bracket	CD-S200U	1
82	E46651-001	Wrapping Terminal		1
83	TAJ271307-02	Jack Ass'y	PIN & DIN	1
84	TAA305459-01	C. Board	PIN	1
96	SPSP2005Z	Screw	for CdS Circuit Board	2
97	SBSB3010Z	"	for Side Panel	6
98	SPSP2614Z	"	for Button Holder	2
99	DPSP4006Z	"	for Power Transformer	2
100	SSSP3006ZS	"	for Front Panel	4
101	SBSB3005Z	Tapping Screw	for Lug	1
102	SBSB3006Z	"	for Front Panel, Button Frame, Rear Bracket, Indicator C. Board, Lamp Cover, Meter Bracket, Lamp Holder, Amp. Chassis, Wrapping Terminal, Front Bracket, Plug Ass'y(CD-S200U)	42
103	SBSB3008Z	"	for Bracket (CD-S200U)	2
104	SPSC3006Z	"	for Main Amp. Power Supply, ANRS and Peak Ind. C. Board	16
105	SDBP3008RS	Screw	for Voltage Select SW (CD-S200A/B/E)	2
106	SDBP3010RS	"	for Front Panel, Rear Bracket, Back Cover	3
107	SDBP4014RS	"	for Side Panel	4
108	LPSP2004Z	"	for Head and CdS C. Board	4
109	LPSP2604Z	"	for Lock Arm Ass'y Bracket	7
110	LPSP2606Z	"		1
111	LPSP2616ZS	"	for Jack Ass'y	2
112	LPSP3006ZS	"	for Front Panel, Rear Bracket, Push SW, SW Bracket, V. Resistor	15
113	LPSP3022ZS	"	for Foot	4
114	T30300-111	Spring	for Push Button	6
115	" -125	"		1
116	" -134	"		1
117	" -152	"		1
118	" -154	"		1
119	T30301-105	"		6
120	NTB3000	Nut	for Voltage Select SW (CD-S200A/B/E)	2
121	REE2000	"E" Ring	for Bracket Ass'y, Brake Pipe Ass'y, Brake Shaft	3
122	REE2500	"	for Shaft	2
123	REE3000	"	for REC Arm (1), Brake Arm	2
124	REE4000	"	for Push Button Shaft	3
125	WNB2600N	Washer	for Jack Ass'y	2
126	WNB3000N	"	for Voltage Select SW, Bottom Cover	5
127	WNB4000N	"		1
128	WLS4000N	"	for Stud (Amp. Chassis)	1
129	WSB4000N	"	for Lug	1